



Safety Data Sheet

HiTEC® 352 Performance Additive

SDS no. H352

Section 1. Identification

GHS product identifier : HiTEC® 352 Performance Additive
Product use : Petrochemical industry: Industrial Gear Additive

In case of emergency - Chemical

+1-703-527-3887 (International)
+1-703-741-5979 (Spanish language)
+1-800-424-9300 (US & Canada)

Manufacturer / Supplier

Afton Chemical Corporation
500 Spring St.
Richmond, VA 23219
USA

Afton Chemical Corporation
7201 W. 65th Street
Bedford Park, IL 60638, USA

Afton Chemical Canada Corporation
5045 South Service Road
Suite 101
Burlington, ON L7L 5Y7
905-631-5470

Non-Emergency Telephone: +1-804-788-5800

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 2.4%

GHS label elements

Hazard pictograms



Signal word

: Warning

Hazard statements

: Combustible liquid.
Causes serious eye irritation.
Causes skin irritation.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from flames and hot surfaces. - No smoking. Wash hands thoroughly after handling.

Response

: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. In case of fire, use water spray (fog), foam, dry chemical or CO₂.

Storage

: Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 2. Hazards identification

Additional hazards : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	CAS number	Conc. (% w/w)	US GHS Classification
Petroleum distillates	68477-31-6	10 - 19.9	ASPIRATION HAZARD - Category 1
Mineral oil	Mixture	10 - 19.9	Not classified.
Long-chain alkyl amine	68955-53-3	1 - 4.9	FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Alkyl Phosphonate	Proprietary	1 - 4.9	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
Alkyl phosphate	298-07-7	1 - 4.9	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Alkyl phosphate	1070-03-7	1 - 4.9	SKIN CORROSION/IRRITATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Any concentration shown as a range is to protect confidentiality or is due to batch variation. If specific chemical identify is withheld, it is to protect confidentiality.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

- Inhalation** : If inhaled, remove to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. If not breathing, give artificial respiration. If breathing is difficult, administer oxygen.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Not classified as a skin sensitizer. Based on test data of the skin sensitizing ingredient/s at similar or higher concentrations than are present in this product.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
phosphorus oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

- : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

- : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Control parameters

Occupational exposure limits

<u>Ingredient name</u>	<u>Exposure limits</u>
Petroleum distillates	OSHA PEL Z2 (United States). TWA: 500 ppm 8 hours. ACGIH (United States). TWA: 5 mg/m ³ OSHA (United States). TWA: 5 mg/m ³
Mineral Oil	

Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Clear. Amber.
- Odor** : Pungent.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: 82°C (179.6°F) [Pensky-Martens. Minimum]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not applicable.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Density** : 1.014 g/cm³ [60.1°F (15.6°C)]
- Relative density** : Not available.
- Solubility** : Not available.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : 35 cSt at 40°C
6 cSt @ 100°C

Aerosol product

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- Incompatible materials** : Reactive or incompatible with the following materials:
oxidizing materials
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product / ingredient name	Result	Species	Dose	Exposure
Mineral oil	LC50 Inhalation Vapor	Rat	>5000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Long-chain alkyl amine	LC50 Inhalation Vapor	Rat - Female	1.19 mg/l	4 hours
	LD50 Dermal	Rat	251 mg/kg	-
	LD50 Oral	Rat	612 mg/kg	-
Alkyl Phosphonate	LC50 Inhalation Vapor	Rat	>22 mg/l	1 hours
	LD50 Dermal	Rabbit	5000 mg/kg	-
	LD50 Oral	Rat	3200 mg/kg	-
Alkyl phosphate	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1400 mg/kg	-
Alkyl phosphate	LD50 Oral	Rat	2710 mg/kg	-

Conclusion/Summary : Inhalation Toxicity: Not classified. Based on test data for this or similar products.

Irritation/Corrosion

Conclusion/Summary

- Skin** : Causes skin irritation. Based on test data for this or similar products.
- Eyes** : Causes serious eye irritation. Based on test data for this or similar products.
- Respiratory** : Not available.

Sensitization

Conclusion/Summary

- Skin** : Not classified as a skin sensitizer. Based on test data for this or similar products.
- Respiratory** : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Classification

Product / ingredient name	OSHA	IARC	NTP
Not available.			

Reproductive toxicity

Section 11. Toxicological information

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Long-chain alkyl amine	Category 3	Not applicable.	Respiratory tract irritation
Alkyl phosphate	Category 3	Not applicable.	Respiratory tract irritation

Aspiration hazard

Name	Result
Petroleum distillates	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Skin, Eyes, Ingestion, and Inhalation

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Not classified as a skin sensitizer. Based on test data of the skin sensitizing ingredient/s at similar or higher concentrations than are present in this product.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not determined.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Persistence and degradability

Product / ingredient name	Aquatic half-life	Photolysis	Biodegradability
Alkyl dithio thiadiazole	-	-	Not readily





Bioaccumulative potential

Not available.


Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
DOT Classification	NA 1993	Combustible liquids, n.o.s. (Sulfurized olefins)	Combustible liquid.	III		-
TDG Classification	UN 3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine). Marine pollutant	9	III	 	-
IMDG Class	UN 3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine) Marine pollutant.	9	III	 	Remarks Marine pollutant

Section 14. Transport information

IATA-DGR Class	UN 3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine)	9	III		-
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Notice to reader

The above transport information is provided to assist in the proper classification of this product and may not be suitable for all shipping conditions.

Section 15. Regulatory information

US regulations

- SARA 313 toxic chemical notification and release reporting (w/w%)** : No SARA 313 chemicals are present above the reporting threshold.
- SARA 311/312 Hazardous Categorization** : **SARA 311/312 Hazards identification:** Fire hazard, Immediate (acute) health hazard, Delayed (chronic) health hazard
- RQ (Reportable quantity)** : CERCLA: Hazardous substances.: 1-Butanol: 5000 lbs. (2270 kg); PHOSPHORIC ACID: 5000 lbs. (2270 kg); Naphthalene: 100 lbs. (45.4 kg); Ethylene oxide: 10 lbs. (4.54 kg); Propylene oxide: 100 lbs. (45.4 kg); Dioxane: 100 lbs. (45.4 kg); Ethyl acrylate: 1000 lbs. (454 kg);
- State - California Prop. 65** : This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute:
Naphthalene
2-Propenoic Acid, Ethyl Ester
Ethylene oxide
Propylene oxide
1,4-Dioxane

Canadian regulations

- HMIRA Registry Number** : 9956
- Claim granted.** : Filing Date: April 18, 2016

International Inventory Status

- United States inventory (TSCA 8b)** : All components are listed or exempted.
- Canada inventory** : All components are listed or exempted.
- Europe inventory** : All components are listed or exempted.
- Japan inventory** : All components are listed or exempted.
- Australia inventory (AICS)** : All components are listed or exempted.
- Korea inventory (KECI)** : All components are listed or exempted.
- China inventory (IECSC)** : All components are listed or exempted.
- Philippines inventory (PICCS)** : All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC)** : All components are listed or exempted.
- Taiwan Chemical Substances Inventory (TCSI)** : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	1
Flammability	2
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

History

Date of issue/Date of revision : 3/31/2017

Prepared by : EHS Department (Tel: +1 804 788 5800)

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

▀ Indicates information that has changed from previously issued version.

Notice to reader

This information and these recommendations are offered in good faith and believed to be correct as of the date hereof. Information and recommendations are supplied upon the condition that the recipients will make their own decision as to safety and suitability for their purposes. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose, or of any other nature, are made with respect to the product or the information and recommendations. Afton makes no representation as to completeness or accuracy. In no event will Afton be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.