

**SAFETY DATA SHEET**

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : Plasdone™ S-630
COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered in
various countries

Substance name 1-VINYL-2-PYRROLIDONE, - VINYL ACETATE
POLYMER

Substance No.
EC-No. 607-540-1

CAS-No. 25086-89-9

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Pharmaceutical

Details of the supplier of the safety data sheet

Ashland
P.O. Box 2219
Columbus, OH 43216
United States of America (USA)
614-790-3333

EHSProductSafety@ashland.com

Emergency telephone number

1-800-ASHLAND (1-800-274-5263)

Regulatory Information Number

1-800-325-3751

Product Information

614-790-3333

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Combustible Dust :

GHS label elements

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

**SAFETY DATA SHEET**

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

Precautionary Statements : **Prevention:**
Keep dust/air mixtures away from ignition sources.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : organic

Hazardous components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : If breathed in, move person into fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.

In case of eye contact : Remove contact lenses.
Protect unharmed eye.

If swallowed : Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : No symptoms known or expected.

Notes to physician : No hazards which require special first aid measures.

**SAFETY DATA SHEET**

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
- Specific hazards during firefighting : Organic dusts at sufficient concentration can form explosive mixtures in air.
Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : carbon dioxide and carbon monoxide
Nitrogen oxides (NOx)
- Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.
- Further information : Standard procedure for chemical fires.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Avoid dust formation.
Avoid breathing dust.
Material can create slippery conditions.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
- Methods and materials for containment and cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid dust formation.
Ensure all equipment is electrically grounded and bonded



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

before beginning transfer operations.

The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres.

Smoking, eating and drinking should be prohibited in the application area.

For personal protection see section 8.

Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".

Conditions for safe storage : Store in a cool, dry, ventilated area.
No smoking.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Provide appropriate exhaust ventilation at places where dust is formed.
General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Eye protection : Safety glasses

Skin and body protection : Wear as appropriate:
Safety shoes



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

Wear resistant gloves (consult your safety equipment
supplier).

Hygiene measures : Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: powder
Physical state	: solid
Colour	: white
Odour	: No data available
Odour Threshold	: No data available
pH	: 3.0 - 7.0
Melting point/freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: Not applicable
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.27 g/cm ³
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

Partition coefficient: n-octanol/water : No data available

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Dust may form explosive mixture in air.

Conditions to avoid : Keep away from heat, flame, sparks and other ignition sources.

Incompatible materials : Strong bases
Strong oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Remarks: Based on similar product.



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
 ™ Trademark, Ashland or its subsidiaries, registered
 in various countries
 830843

Skin corrosion/irritation

Not classified based on available information.

Product:

Species: Rabbit

Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Species: Rabbit

Result: Slight, transient irritation

Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
 Exposure time: 48 h



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

Persistence and degradability

Product:

Biodegradability : Concentration: 100 mg/l
Remarks: Not readily biodegradable.

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

MX_DG

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

**SAFETY DATA SHEET**

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

TDG_INWT_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - ROAD

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : Fire Hazard**US State Regulations
Pennsylvania Right To Know**

1-VINYL-2-PYRROLIDONE, - VINYL

25086-89-9

**SAFETY DATA SHEET**

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP, EP, JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843

ACETATE POLYMER

The identity and concentration of one or more component(s) is
being withheld under business confidentiality.

New Jersey Right To Know

1-VINYL-2-PYRROLIDONE, - VINYL
ACETATE POLYMER

25086-89-9

The identity and concentration of one or more component(s) is
being withheld under business confidentiality.

WATER

7732-18-5

California Prop 65

This product does not contain any chemicals known to State
of California to cause cancer, birth defects, or any other
reproductive harm.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TSCA : On TSCA Inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL
(Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 11/30/2016

NFPA:**HMIS III:**



SAFETY DATA SHEET

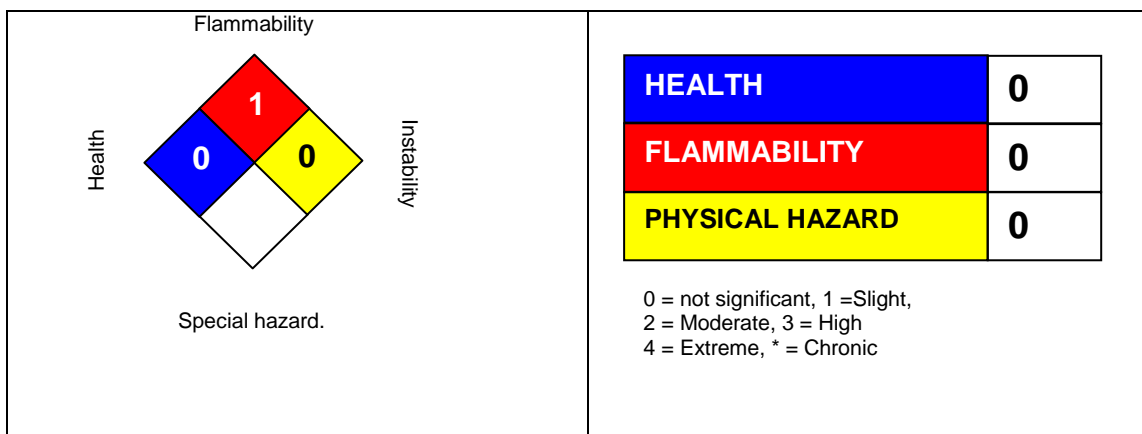
Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
™ Trademark, Ashland or its subsidiaries, registered
in various countries
830843



NFPA Flammable and Combustible Liquids Classification

Not applicable

Full text of H-Statements

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

CAS : Chemical Abstracts Service (Division of the American Chemical Society).

CMR : Carcinogenic, Mutagenic or Toxic for Reproduction

FG : Food grade

GHS : Globally Harmonized System of Classification and Labeling of Chemicals.

H-statement : Hazard Statement

IATA : International Air Transport Association.



SAFETY DATA SHEET

Revision Date: 11/30/2016

Print Date: 8/9/2017

SDS Number: R0718408

Version: 1.2

Plasdone™ S-630 COPOVIDONE K-28 USP,EP,JPE
 ™ Trademark, Ashland or its subsidiaries, registered
 in various countries
 830843

IATA-DGR : Dangerous Goods Regulation by the “International Air Transport Association” (IATA).

ICAO : International Civil Aviation Organization

ICAO-TI (ICAO) : Technical Instructions by the “International Civil Aviation Organization”

IMDG : International Maritime Code for Dangerous Goods

ISO : International Organization for Standardization

logPow : octanol-water partition coefficient

LCxx : Lethal Concentration, for xx percent of test population

LDxx : Lethal Dose, for xx percent of test population.

ICxx : Inhibitory Concentration for xx of a substance

Ecxx : Effective Concentration of xx

N.O.S.: Not Otherwise Specified

OECD : Organization for Economic Co-operation and Development

OEL : Occupational Exposure Limit

P-Statement : Precautionary Statement

PBT : Persistent , Bioaccumulative and Toxic

PPE : Personal Protective Equipment

STEL : Short-term exposure limit

STOT : Specific Target Organ Toxicity

TLV : Threshold Limit Value

TWA : Time-weighted average

vPvB : Very Persistent and Very Bioaccumulative

WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act

DOT : Department of Transportation

FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act

HMIRC : Hazardous Materials Information Review Commission

HMIS : Hazardous Materials Identification System

NFPA : National Fire Protection Association

NIOSH : National Institute for Occupational Safety and Health

OSHA : Occupational Safety and Health Administration

PMRA : Health Canada Pest Management Regulatory Agency

RTK : Right to Know

WHMIS : Workplace Hazardous Materials Information System