SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: MOLYKOTE™ 106 Anti-Friction Coating

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SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier
Product name: MOLYKOTE™ 106 Anti-Friction Coating

1.2 Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Lubricants and lubricant additives

1.3 Details of the supplier of the safety data sheet
COMPANY IDENTIFICATION
SPECIALTY ELECTRONIC MATERIALS UK
LIMITED
STATION ROAD, BIRCH VALE, HIGH PEAK
DERBYSHIRE
England
SK22 1BR
UNITED KINGDOM

Customer Information Number: 800-3876-6838
SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: +(44)-870-8200418
Local Emergency Contact: +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:
Flammable liquids - Category 3 - H226
Skin irritation - Category 2 - H315
Serious eye damage - Category 1 - H318
Skin sensitisation - Category 1 - H317
Specific target organ toxicity - single exposure - Category 3 - H336

Specific target organ toxicity - single exposure - Category 3 - H335
Long-term (chronic) aquatic hazard - Category 3 - H412
For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms

Signal word: DANGER

Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Contains butan-1-ol; xylene; Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

2.3 Other hazards
Static-accumulating flammable liquid.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Inorganic and organic compounds, dispersion
3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 71-36-3 **EC-No.** 200-751-6 **Index-No.** 603-004-00-6	01-2119484630-38	>= 17.0 - <= 23.0 %	butan-1-ol	Flam. Liq. - 3 - H226 Acute Tox. - 4 - H302 Skin Irrit. - 2 - H315 Eye Dam. - 1 - H318 STOT SE - 3 - H335 STOT SE - 3 - H336
CASRN 1330-20-7 **EC-No.** 215-535-7 **Index-No.** 601-022-00-9	01-2119488216-32	>= 14.0 - <= 19.0 %	xylene	Flam. Liq. - 3 - H226 Acute Tox. - 4 - H332 Acute Tox. - 4 - H312 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 STOT SE - 3 - H335 Asp. Tox. - 1 - H304 Aquatic Chronic - 3 - H412
CASRN 25068-38-6 **EC-No.** polymer **Index-No.** –	–	>= 8.0 - <= 10.0 %	Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)	Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Skin Sens. - 1 - H317
CASRN 100-41-4 **EC-No.** 202-849-4 **Index-No.** 601-023-00-4	01-2119489370-35	>= 4.0 - <= 6.0 %	ethylbenzene	Flam. Liq. - 2 - H225 Acute Tox. - 4 - H332 STOT RE - 2 - H373 Asp. Tox. - 1 - H304 Aquatic Chronic - 3 - H412
CASRN 67-56-1 **EC-No.** 200-659-6 **Index-No.** 603-001-00-X	01-2119433307-44	>= 0.08 - <= 0.18 %	methanol	Flam. Liq. - 2 - H225 Acute Tox. - 3 - H301 Acute Tox. - 3 - H331 Acute Tox. - 3 - H311 STOT SE - 1 - H370
Substances with a workplace exposure limit				
CASRN 1317-33-5 **EC-No.** 215-263-9 **Index-No.** –	–	>= 17.0 - <= 21.0 %	Molybdenum disulfide	Not classified

CASRN 7782-42-5 **EC-No.** 231-955-3 **Index-No.** –	01-2119486977-12	>= 5.0 - <= 7.0 %	Graphite	Not classified

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed
Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media
Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

5.2 Special hazards arising from the substance or mixture
Hazardous combustion products: Carbon oxides Sulphur oxides Chlorine compounds Nitrogen oxides (NOx) Formaldehyde

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

5.3 Advice for firefighters
Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections:
See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.
Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases.
Unsuitable materials for containers**:** None known.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
butan-1-ol	ACGIH	TWA	20 ppm
	GB EH40	STEL	SKIN
	GB EH40	STEL	154 mg/m3 50 ppm
xylene	ACGIH	TWA	100 ppm
	ACGIH	STEL	150 ppm
	GB EH40	STEL	441 mg/m3 100 ppm
	GB EH40	TWA	220 mg/m3 50 ppm
	GB EH40	TWA	SKIN
	GB EH40	STEL	SKIN
	2000/39/EC	TWA	221 mg/m3 50 ppm
	2000/39/EC	STEL	442 mg/m3 100 ppm
	2000/39/EC	TWA	SKIN
	2000/39/EC	STEL	SKIN
ethylbenzene	ACGIH	TWA	20 ppm
	2000/39/EC	TWA	442 mg/m3 100 ppm
	2000/39/EC	STEL	884 mg/m3 200 ppm
	2000/39/EC	TWA	SKIN
	2000/39/EC	STEL	SKIN

	GB EH40	TWA		SKIN
	GB EH40	STEL		SKIN
	GB EH40	TWA	441 mg/m3	100 ppm
	GB EH40	STEL	552 mg/m3	125 ppm
methanol	ACGIH	TWA		200 ppm
	ACGIH	TWA		SKIN
	ACGIH	STEL		250 ppm
	ACGIH	STEL		SKIN
	2006/15/EC	TWA	260 mg/m3	200 ppm
	2006/15/EC	TWA		SKIN
	GB EH40	TWA	266 mg/m3	200 ppm
	GB EH40	STEL	333 mg/m3	250 ppm
	GB EH40	TWA		SKIN
	GB EH40	STEL		SKIN
Molybdenum disulfide	ACGIH	TWA Inhalable fraction		10 mg/m3 , Molybdenum
	ACGIH	TWA Respirable fraction	3 mg/m3 , Molybdenum	
	GB EH40	TWA		10 mg/m3 , Molybdenum
	GB EH40	STEL		20 mg/m3 , Molybdenum
Graphite	ACGIH	TWA Respirable fraction		2 mg/m3
	GB EH40	TWA inhalable dust		10 mg/m3
	GB EH40	TWA Respirable dust		4 mg/m3

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
xylene	1330-20-7	methyl hippuric acid	Urine	After shift	650 Millimoles per mole Creatinine	GB EH40 BAT
		Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI
methanol	67-56-1	Methanol	Urine	End of shift (As soon as	15 mg/l	ACGIH BEI

possible after exposure ceases)

Derived No Effect Level
butan-1-ol
Workers

Acute systemic effects		***Acute local effects***		***Long-term systemic effects***		***Long-term local effects***	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	310 mg/m3

Consumers

Acute systemic effects			***Acute local effects***		***Long-term systemic effects***			***Long-term local effects***	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	3.125 mg/kg bw/day	n.a.	55 mg/m3

ethylbenzene
Workers

Acute systemic effects		***Acute local effects***		***Long-term systemic effects***		***Long-term local effects***	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	293 mg/m3	180 mg/kg bw/day	77 mg/m3	n.a.	n.a.

Consumers

Acute systemic effects			***Acute local effects***		***Long-term systemic effects***			***Long-term local effects***	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	15 mg/m3	1.6 mg/kg bw/day	n.a.	n.a.

methanol
Workers

Acute systemic effects		***Acute local effects***		***Long-term systemic effects***		***Long-term local effects***	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
40 mg/kg bw/day	260 mg/m3	n.a.	260 mg/m3	40 mg/kg bw/day	260 mg/m3	n.a.	260 mg/m3

Consumers

Acute systemic effects			***Acute local effects***		***Long-term systemic effects***			***Long-term local effects***	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
8 mg/kg bw/day	50 mg/m3	8 mg/kg bw/day	n.a.	50 mg/m3	8 mg/kg bw/day	50 mg/m3	8 mg/kg bw/day	n.a.	50 mg/m3

Graphite

Workers

Acute systemic effects		*Acute local effects*		*Long-term systemic effects*		*Long-term local effects*	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	1.2 mg/m3

Consumers

Acute systemic effects			*Acute local effects*		*Long-term systemic effects*			*Long-term local effects*	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	813 mg/kg bw/day	n.a.	0.3 mg/m3

Predicted No Effect Concentration

butan-1-ol

Compartment	**PNEC**
Fresh water	0.082 mg/l
Marine water	0.008 mg/l
Intermittent use/release	2.25 mg/l
Sewage treatment plant	2476 mg/l
Fresh water sediment	0.178 mg/kg
Marine sediment	0.018 mg/kg
Soil	0.015 mg/kg

xylene

Compartment	**PNEC**
Fresh water	0.327 mg/l
Marine water	0.327 mg/l
Intermittent use/release	0.327 mg/l
Sewage treatment plant	6.58 mg/l
Fresh water sediment	12.46 mg/kg
Marine sediment	12.46 mg/kg
Soil	2.31 mg/kg

ethylbenzene

Compartment	**PNEC**
Fresh water	0.1 mg/l
Marine water	0.01 mg/l
Intermittent use/release	0.1 mg/l
Sewage treatment plant	9.6 mg/l
Fresh water sediment	13.7 mg/kg
Soil	2.68 mg/kg
Oral (Secondary Poisoning)	0.02 mg/kg food

methanol

Compartment	**PNEC**

Fresh water	20.8 mg/l
Marine water	2.08 mg/l
Intermittent use/release	1540 mg/l
Sewage treatment plant	100 mg/l
Fresh water sediment	77 mg/kg
Marine sediment	7.7 mg/kg
Soil	100 mg/kg

8.2 Exposure controls
Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Neoprene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Nitrile/butadiene rubber ("nitrile" or "NBR"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls
See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	liquid
Color	grey
Odor	solvent-like
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	64 °C
Flash point	**Pensky-Martens closed cup** 29.5 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.165
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	> 20.5 mm2/s at 25 °C
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde. Vapours may form explosive mixture with air. Flammable liquid and vapour.

10.4 Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products: Bisphenol A. Phenol.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects
Acute toxicity

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity
Prolonged excessive exposure may cause adverse effects. May cause respiratory irritation and central nervous system depression. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.
As product: The LC50 has not been determined.

Skin corrosion/irritation
Brief contact may cause skin irritation with local redness.
Prolonged contact may cause severe skin irritation with local redness and discomfort.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation
May cause severe eye irritation.
May cause moderate corneal injury.

Sensitization
For skin sensitization:
Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Contains component(s) which have been reported to cause effects on the following organs in animals:
Blood.
Kidney.
Liver.
Lung.
May cause hearing loss based on animal data.
Butanol has been reported to cause eye effects (tearing, blurred vision, sensitivity to light, temporary corneal effects), hearing loss and vertigo.

Carcinogenicity
Ethylbenzene has been shown to cause cancer in laboratory animals. There is no evidence that these findings are relevant to humans.

Teratogenicity
Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother.

Reproductive toxicity
Contains component(s) which did not interfere with reproduction in animal studies.

Mutagenicity
Contains a component(s) which were negative in in vitro genetic toxicity studies. Contains component(s) which were negative in animal genetic toxicity studies.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

butan-1-ol

Acute inhalation toxicity
LC50, Rat, male and female, 4 Hour, vapour, > 17.76 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

xylene

Acute inhalation toxicity
LC50, Rat, 4 Hour, vapour, 27.5 mg/l

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Acute inhalation toxicity
The LC50 has not been determined.

ethylbenzene

Acute inhalation toxicity
LC50, Rat, 4 Hour, vapour, 17.2 mg/l

methanol

Acute inhalation toxicity
Easily attainable vapor concentrations may cause serious adverse effects, even death. At lower concentrations: May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death. Effects may be delayed.

LC50, Rat, 4 Hour, vapour, 3 mg/l

Molybdenum disulfide

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Graphite

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, > 2 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

butan-1-ol

Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 1,376 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), static test, 48 Hour, 1,328 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 225 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
EC50, Pseudomonas putida, static test, 17 Hour, Growth inhibition, > 1,000 mg/l, DIN 38412

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 4.1 mg/l

Toxicity to Above Ground Organisms
Material is practically non-toxic to birds on an acute basis (LD50 > 2000 mg/kg).

xylene

Acute toxicity to fish
Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
IC50, Daphnia magna (Water flea), 24 Hour, 1 - 4.7 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (algae), Static, 73 Hour, Growth rate, 4.36 mg/l, OECD Test Guideline 201 or Equivalent
NOEC, Pseudokirchneriella subcapitata (green algae), 73 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish
NOEC, Oncorhynchus mykiss (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Acute toxicity to fish
Based on information for a similar material:
Not expected to be acutely toxic, but may cause adverse effects by physical/mechanical means.

ethylbenzene

Acute toxicity to fish
Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), Static, 48 Hour, 1.8 - 2.4 mg/l

Acute toxicity to algae/aquatic plants
EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
EC50, Bacteria, 16 Hour, > 12 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, 0.96 mg/l

Toxicity to soil-dwelling organisms
LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm2

methanol

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).
LC50, Bluegill sunfish (Lepomis macrochirus), flow-through test, 96 Hour, 15,400 mg/l

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), 48 Hour, > 10,000 mg/l

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate, 22,000 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
IC50, activated sludge, 3 Hour, Respiration rates., > 1,000 mg/l, OECD Test Guideline 209

Chronic toxicity to fish
NOEC, Oryzias latipes (Orange-red killifish), 200 Hour, 15,800 mg/l

Molybdenum disulfide

Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).
For similar material(s):
LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates
Based on data from similar materials
EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants
Based on data from similar materials
ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria
EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish
Based on data from similar materials
NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates
Based on data from similar materials
NOEC, Daphnia magna, 21 d, > 10 mg/l

Graphite

Acute toxicity to fish
Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).
LC50, Danio rerio (zebra fish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria
EC50, 3 Hour, > 1,012.5 mg/l, OECD Test Guideline 209

12.2 Persistence and degradability

butan-1-ol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 98 %
Exposure time: 19 d
Method: OECD Test Guideline 301E or Equivalent

xylene

Biodegradability: Material is expected to be readily biodegradable.
10-day Window: Pass
Biodegradation: > 60 %
Exposure time: 10 d
Method: OECD Test Guideline 301F or Equivalent

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Biodegradability: This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 100 %
Exposure time: 6 d
Method: OECD Test Guideline 301E or Equivalent

methanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Graphite

Biodegradability: Biodegradation is not applicable.

12.3 Bioaccumulative potential

butan-1-ol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 1 at 25 °C OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Bioconcentration factor (BCF): 3.16 Fish Estimated.

xylene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 3.12 Measured
Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

Bioaccumulation: No relevant data found.

ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 3.15 Measured
Bioconcentration factor (BCF): 15 Fish Measured

methanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): -0.77 Measured
Bioconcentration factor (BCF): < 10 Leuciscus idus (Golden orfe) Measured

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Graphite

Bioaccumulation: No relevant data found.

12.4 Mobility in soil

butan-1-ol

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 2.4 Estimated.

xylene

Potential for mobility in soil is medium (Koc between 150 and 500).
Partition coefficient (Koc): 443 Estimated.

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

In the terrestrial environment, material is expected to remain in the soil.
In the aquatic environment, material will sink and remain in the sediment.

ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).
Partition coefficient (Koc): 518 Estimated.

methanol

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 0.44 Estimated.

Molybdenum disulfide

No relevant data found.

Graphite

No relevant data found.

12.5 Results of PBT and vPvB assessment

butan-1-ol

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

xylene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

ethylbenzene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

methanol

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Molybdenum disulfide

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Graphite

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Other adverse effects

butan-1-ol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

xylene
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Reaction product: Bisphenol A-(epichlorohydrin); epoxy resin (number average molecular weight 700-1100)
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

ethylbenzene
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

methanol
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Molybdenum disulfide
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Graphite
This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1	**UN number**	UN 1993
14.2	**UN proper shipping name**	FLAMMABLE LIQUID, N.O.S.(Ethylbenzene, Butan-1-ol)
14.3	**Transport hazard class(es)**	3
14.4	**Packing group**	III
14.5	**Environmental hazards**	Not considered environmentally hazardous based on available data.
14.6	**Special precautions for user**	Hazard Identification Number: 30

Classification for SEA transport (IMO-IMDG):

14.1	**UN number**	UN 1993

14.2	**UN proper shipping name**	FLAMMABLE LIQUID, N.O.S.(Ethylbenzene, Butan-1-ol)
14.3	**Transport hazard class(es)**	3
14.4	**Packing group**	III
14.5	**Environmental hazards**	Not considered as marine pollutant based on available data.
14.6	**Special precautions for user**	EmS: F-E, S-E
14.7	**Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code**	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1	**UN number**	UN 1993
14.2	**UN proper shipping name**	Flammable liquid, n.o.s.(Ethylbenzene, Butan-1-ol)
14.3	**Transport hazard class(es)**	3
14.4	**Packing group**	III
14.5	**Environmental hazards**	Not applicable
14.6	**Special precautions for user**	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006
This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either registered, or are exempt from registration according to Regulation (EC) No. 1907/2006 (REACH)., The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer´s/user´s responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Listed in Regulation: FLAMMABLE LIQUIDS

Number in Regulation: P5c
5,000 t
50,000 t

Further information
Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment
Not applicable

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H370	Causes damage to organs if swallowed.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008
Flam. Liq. - 3 - H226 - Based on product data or assessment
Skin Irrit. - 2 - H315 - Calculation method
Eye Dam. - 1 - H318 - Calculation method
Skin Sens. - 1 - H317 - Calculation method
STOT SE - 3 - H336 - Calculation method
STOT SE - 3 - H335 - Calculation method
Aquatic Chronic - 3 - H412 - Calculation method

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2006/15/EC	Europe. Indicative occupational exposure limit values
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	UK. Biological monitoring guidance values
SKIN	Absorbed via skin
STEL	Short term exposure limit
TWA	Limit Value - eight hours
Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations
ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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