



SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: POLYOX™ WSR 205

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SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: POLYOX™ WSR 205

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Thickener. Binder. Lubricant. Processing aid.

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS UK
LIMITED
STATION ROAD, BIRCH VALE, HIGH PEAK
DERBYSHIRE
England
SK22 1BR
UNITED KINGDOM

Customer Information Number:

800-3876-6838

SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(44)-870-8200418

Local Emergency Contact: +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards

May form combustible dust concentrations in air.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

This product is a mixture.

| CASRN / EC-No. / Index-No. | REACH Registration Number | Concentration | Component | Classification: REGULATION (EC) No 1272/2008 |
|------------------------------------------------------------------------------------------|---------------------------------|---------------------|---------------------------|----------------------------------------------------|
| CASRN 25322-68-3 EC-No. Polymer Index-No. — | — | > 95.0 - <= 100.0 % | Poly(ethylene oxide) | Not classified |
| CASRN 112945-52-5 EC-No. not applicable Index-No. — | — | <= 3.0 % | Fumed silica (generic) | Not classified |
| CASRN Not available EC-No. Not available Index-No. — | — | <= 1.0 % | Calcium as mixed salts | Not classified |

If present in this product, any not classified components disclosed above for which no country specific OEL value(s) is(are) indicated under Section 8, are being disclosed as voluntarily disclosed components.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: No emergency medical treatment necessary.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: No data available

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Material becomes slippery when wet. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect with vacuum equipment. Collect in suitable and properly labeled containers. Attempt to neutralize by adding materials such as Soda ash. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections: References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid contact with eyes. Wash thoroughly after handling. No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Keep away from heat, sparks and flame. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

7.2 Conditions for safe storage, including any incompatibilities: Keep in a dry place. Store indoors. Store in a closed container. Store away from sources of heat or ignition. See Section 10 for more specific information.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

| Component | Regulation | Type of listing | Value/Notation |
|------------------------|------------|---------------------|--------------------------------|
| Poly(ethylene oxide) | US WEEL | TWA aerosol | 10 mg/m ³ |
| Fumed silica (generic) | GB EH40 | TWA inhalable dust | 6 mg/m ³ , Silica |
| | GB EH40 | TWA Respirable dust | 2.4 mg/m ³ , Silica |

8.2 Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

Use the following CE approved air-purifying respirator: Particulate filter, type P2 (meeting standard EN 143).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

| | |
|--------------------------------------|--------------------------------------------------|
| Physical state | Powder |
| Color | White to off-white |
| Odor | Ammoniacal |
| Odor Threshold | No test data available |
| pH | Not applicable |
| Melting point/range | No test data available |
| Freezing point | Not applicable |
| Boiling point (760 mmHg) | Not applicable |
| Flash point | closed cup No test data available |
| Evaporation Rate (Butyl Acetate = 1) | Not applicable |
| Flammability (solid, gas) | May form combustible dust concentrations in air. |
| Lower explosion limit | No test data available |
| Upper explosion limit | No test data available |
| Vapor Pressure | No test data available |
| Relative Vapor Density (air = 1) | No test data available |
| Relative Density (water = 1) | No test data available |

| | |
|----------------------------------------|--------------------------------|
| Water solubility | Infinite |
| Partition coefficient: n-octanol/water | No data available |
| Auto-ignition temperature | 280 - 330 °C <i>Literature</i> |
| Decomposition temperature | No test data available |
| Kinematic Viscosity | No test data available |
| Explosive properties | No data available |
| Oxidizing properties | No data available |

9.2 Other information

Molecular weight No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No data available

10.2 Chemical stability: Thermally stable at typical use temperatures.

10.3 Possibility of hazardous reactions: Polymerization will not occur.

10.4 Conditions to avoid: Avoid contact with air (oxygen). Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems. Avoid static discharge. Avoid moisture. Avoid direct sunlight or ultraviolet sources.

10.5 Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Ketones. Polymer fragments.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Typical for this family of materials.

LD50, Rat, > 4,000 mg/kg Estimated. No deaths occurred at this concentration.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Typical for this family of materials.
LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity

No adverse effects are anticipated from inhalation.

The LC50 has not been determined.,

Skin corrosion/irritation

Essentially nonirritating to skin.

Serious eye damage/eye irritation

May cause slight eye irritation.
Corneal injury is unlikely.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Toxicity to bacteria

IC50, Bacteria, 16 Hour, > 5,000 mg/l

12.2 Persistence and degradability

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 4.1 - 19.9 %

Exposure time: 28 d

Method: OECD Test Guideline 301B or Equivalent

12.3 Bioaccumulative potential

Bioaccumulation: For this family of materials: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

12.4 Mobility in soil

No relevant data found.

12.5 Results of PBT and vPvB assessment

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

12.6 Other adverse effects

No relevant data found.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Any disposal practice must be in compliance with all local and national laws and regulations. Do not dump into any sewers, on the ground, or into any body of water.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

| | |
|-----------------------------------|-------------------------------------------------------------------|
| 14.1 UN number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | No data available. |

Classification for SEA transport (IMO-IMDG):

| | |
|-------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| 14.1 UN number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered as marine pollutant based on available data. |
| 14.6 Special precautions for user | No data available. |
| 14.7 Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

| | |
|-----------------------------------|-----------------------------|
| 14.1 UN number | Not applicable |
| 14.2 UN proper shipping name | Not regulated for transport |
| 14.3 Transport hazard class(es) | Not applicable |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not applicable |
| 14.6 Special precautions for user | No data available. |

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**REACH Regulation (EC) No 1907/2006**

This product contains only components that have been either pre-registered, registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). Polymers are exempted from registration under REACH. All relevant starting materials and additives have been either pre-registered, registered, or are exempt from registration to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

15.2 Chemical safety assessment

Not applicable

SECTION 16: OTHER INFORMATION

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

This product is not classified as dangerous according to EC criteria.

Revision

Identification Number: 166169 / A670 / Issue Date: 15.10.2018 / Version: 8.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

| | |
|---------|--------------------------------------------------------|
| GB EH40 | UK. EH40 WEL - Workplace Exposure Limits |
| TWA | Long-term exposure limit (8-hour TWA reference period) |
| US WEEL | USA. Workplace Environmental Exposure Levels (WEEL) |

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea

Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

GB