Material Safety Data Sheet

ORION ELECTROMATERIALS S. DE R.L. DE C.V.

Product name: POLYOX™ WSR N3000

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ORION ELECTROMATERIALS S. DE R.L. DE C.V. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: POLYOX™ WSR N3000

Recommended use of the chemical and restrictions on use
Identified uses: Thickener. Binder. Lubricant. Processing aid. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION
ORION ELECTROMATERIALS S. DE
R.L. DE C.V.
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EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 01-800-681-9531
Local Emergency Contact: +52 1 (55) 1863 022 HESCA

2. HAZARDS IDENTIFICATION

This product has been classified in accordance with the Globally Harmonized System of Classification and Labeling (GHS).

Hazard classification
This product is not hazardous per the Globally Harmonized System of Classification and Labelling (GHS).

Other hazards
May form combustible dust concentrations in air.

3. COMPOSITION/INFORMATION ON INGREDIENTS

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Chemical nature: Polymer
This product is a mixture.

Component	CASRN	Concentration
Poly(ethylene oxide)	25322-68-3	>= 95.0 - <= 100.0 %
Fumed silica (generic)	112945-52-5	<= 3.0 %
Calcium as mixed salts	Not available	< 1.0 %

4. FIRST AID MEASURES

Description of first aid measures
General advice:
If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: No emergency medical treatment necessary.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Extinguishing Media to Avoid: Not Determined

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Advice for firefighters
Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Spilled material may cause a slipping hazard. Material becomes slippery when wet. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Removal of ignition sources: Keep away from sources of ignition.

Dust Control: Use care to minimize generation of airborne dust.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect with vacuum equipment. Collect in suitable and properly labeled containers. Attempt to neutralize by adding materials such as Soda ash. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Wash thoroughly after handling. No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Keep away from heat, sparks and flame. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Keep in a dry place. Store indoors. Store in a closed container. Store away from sources of heat or ignition. See Section 10 for more specific information.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Poly(ethylene oxide)	US WEEL	TWA aerosol	10 mg/m3
Fumed silica (generic)	MX OEL	LMPE-PPT Respirable	3 mg/m3
	MX OEL	LMPE-PPT Inhalable	10 mg/m3

Exposure controls
Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.
The following should be effective types of air-purifying respirators: Particulate filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Powder
Color	White to off-white
Odor	Ammoniacal

Odor Threshold	No test data available
pH	Not applicable
Melting point/range	65 °C *Thermal analysis*
Freezing point	Not applicable
Boiling point (760 mmHg)	Not applicable
Flash point	**closed cup** Decomposes
Evaporation Rate (Butyl Acetate = 1)	Not applicable to solids
Flammability (solid, gas)	May form combustible dust concentrations in air.
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	No test data available
Water solubility	soluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Decomposes
Decomposition temperature	190 - 200 °C *Differential Scanning Calorimetry (DSC)*
Kinematic Viscosity	Not applicable
Explosive properties	Not impact sensitive.
Oxidizing properties	No information available.
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Avoid contact with air (oxygen). Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems. Avoid static discharge. Avoid moisture. Avoid direct sunlight or ultraviolet sources.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Ketones. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

Typical for this family of materials.
LD50, Rat, > 4,000 mg/kg Estimated. No deaths occurred at this concentration.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Typical for this family of materials.
LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity
No adverse effects are anticipated from inhalation. For respiratory irritation and narcotic effects: No specific, relevant data available for assessment.

The LC50 has not been determined.,

Skin corrosion/irritation
Essentially nonirritating to skin.

Serious eye damage/eye irritation
May cause slight eye irritation.
Corneal injury is unlikely.

Sensitization
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity

For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity
In animal studies, did not interfere with reproduction.

Mutagenicity
In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Toxicity to bacteria
IC50, Bacteria, 16 Hour, > 5,000 mg/l

Persistence and degradability

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.
10-day Window: Fail
Biodegradation: 4.1 - 19.9 %
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 2.54 mg/mg

Chemical Oxygen Demand: 1.83 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	0 - 3 %
10 d	0 - 3 %
20 d	5 - 6 %

Bioaccumulative potential

Bioaccumulation: For this family of materials: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil

No relevant data found.

Results of PBT and vPvB assessment

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill.

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

It is recommended the customer to check in the location of use of this product whether it is specifically regulated for human perusal or veterinary applications, as food and pharmaceuticals additives or packaging, domissanitary, and cosmetics, or even as controlled agent recognized as precursor to drug, chemical weapons, and ammunition manufacture.
The communication of the hazards of this product is in accordance with local and international legislations, observing always the most restrictive requirement.

16. OTHER INFORMATION

Hazard Rating System
NFPA

Health	Flammability	Instability
1	1	0

Revision
Identification Number: 166194 / A672 / Issue Date: 26.03.2019 / Version: 2.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

LMPE-PPT	Time weighted average
MX OEL	Mexico. Occupational Exposure Limits
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations
AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL -

Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

The information is considered as correct, but not exhaustive, and will be used only as a guide, which is based in the current knowledge of the substance or mixture, and is applicable to proper safety precautions for the product.

ORION ELECTROMATERIALS S. DE R.L. DE C.V. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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