



SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS UK LIMITED

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: MOLYKOTE[®] D-7409 Anti-Friction Coating

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SPECIALTY ELECTRONIC MATERIALS UK LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: MOLYKOTE[®] D-7409 Anti-Friction Coating

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Lubricants and lubricant additives

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS UK
LIMITED
KINGS COURT, LONDON ROAD
STEVENAGE
England
SG1 2NG
UNITED KINGDOM

Customer Information Number:

00800-3876-6838

SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(44)-870-8200418

Local Emergency Contact: +(44)-870-8200418

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Flammable liquids - Category 3 - H226

Skin irritation - Category 2 - H315

Serious eye damage - Category 1 - H318

Reproductive toxicity - Category 1B - H360D

Specific target organ toxicity - single exposure - Category 3 - H335

Chronic aquatic toxicity - Category 3 - H412

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms



Signal word: DANGER

Hazard statements

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P370 + P378	In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Supplemental information

----- Restricted to professional users.

Contains N-ethyl-2-pyrrolidone; Xylene

2.3 Other hazards

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Inorganic and organic compounds, Mixture

3.2 Mixtures

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 2687-91-4 EC-No. 220-250-6 Index-No. 616-208-00-5	01-2119472138-36	>= 32.0 - <= 40.0 %	N-ethyl-2-pyrrolidone	Eye Dam. - 1 - H318 Repr. - 1B - H360D
CASRN 1330-20-7 EC-No. 215-535-7 Index-No. 601-022-00-9	01-2119488216-32	>= 16.0 - <= 24.0 %	Xylene	Flam. Liq. - 3 - H226 Acute Tox. - 4 - H332 Acute Tox. - 4 - H312 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 STOT SE - 3 - H335 Asp. Tox. - 1 - H304 Aquatic Chronic - 3 - H412
CASRN 100-41-4 EC-No. 202-849-4 Index-No. 601-023-00-4	01-2119489370-35	>= 5.0 - <= 8.0 %	Ethylbenzene	Flam. Liq. - 2 - H225 Acute Tox. - 4 - H332 STOT RE - 2 - H373 Asp. Tox. - 1 - H304 Aquatic Chronic - 3 - H412
Substances with a workplace exposure limit				
CASRN 1317-33-5 EC-No. 215-263-9 Index-No. -	-	>= 14.0 - <= 18.0 %	Molybdenum disulfide	Not classified
CASRN 7782-42-5 EC-No. 231-955-3 Index-No. -	01-2119486977-12	>= 1.4 - <= 1.8 %	Graphite	Not classified

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Wash immediately and continuously with flowing water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: No emergency medical treatment necessary.

4.2 Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. If burn is present, treat as any thermal burn, after decontamination. Chemical eye burns may require extended irrigation. Obtain prompt consultation, preferably from an ophthalmologist. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO₂) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Nitrogen oxides (NO_x) Sulphur oxides

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

5.3 Advice for firefighters

Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and

fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

6.2 Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Clean up remaining materials from spill with suitable absorbent. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

6.4 Reference to other sections:

See sections: 7, 8, 11, 12 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ground and bond container and receiving equipment.

7.2 Conditions for safe storage, including any incompatibilities: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases.

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Xylene	ACGIH	TWA	100 ppm
	ACGIH	STEL	150 ppm
	GB EH40	STEL	441 mg/m ³ 100 ppm
	GB EH40	TWA	SKIN
	GB EH40	TWA	220 mg/m ³ 50 ppm
	GB EH40	STEL	SKIN
	2000/39/EC	TWA	221 mg/m ³ 50 ppm
	2000/39/EC	STEL	442 mg/m ³ 100 ppm
	2000/39/EC	TWA	SKIN
	2000/39/EC	STEL	SKIN
Ethylbenzene	ACGIH	TWA	20 ppm
	2000/39/EC	TWA	442 mg/m ³ 100 ppm
	2000/39/EC	STEL	884 mg/m ³ 200 ppm
	2000/39/EC	TWA	SKIN
	2000/39/EC	STEL	SKIN
	GB EH40	TWA	SKIN
	GB EH40	STEL	SKIN
	GB EH40	TWA	441 mg/m ³ 100 ppm
Molybdenum disulfide	GB EH40	STEL	552 mg/m ³ 125 ppm
	ACGIH	TWA Inhalable fraction	10 mg/m ³ , Molybdenum
	ACGIH	TWA Respirable fraction	3 mg/m ³ , Molybdenum
	GB EH40	TWA	10 mg/m ³ , Molybdenum
Graphite	GB EH40	STEL	20 mg/m ³ , Molybdenum
	ACGIH	TWA Respirable fraction	2 mg/m ³
	GB EH40	TWA inhalable dust	10 mg/m ³
	GB EH40	TWA Respirable dust	4 mg/m ³

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Xylene	1330-20-7	methyl hippuric acid	Urine	After shift	650 Millimoles per mole Creatinine	GB EH40 BAT

			Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
Ethylbenzene	100-41-4		Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI

Derived No Effect Level

N-ethyl-2-pyrrolidone

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	20.1 mg/m3	4 mg/kg bw/day	16.75 mg/m3	n.a.	13 mg/m3

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	1.2 mg/m3	0.5 mg/kg bw/day	1 mg/m3	0.5 mg/kg bw/day	n.a.	1.2 mg/m3

Ethylbenzene

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	293 mg/m3	180 mg/kg bw/day	77 mg/m3	n.a.	n.a.

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	15 mg/m3	1.6 mg/kg bw/day	n.a.	n.a.

Graphite

Workers

<i>Acute systemic effects</i>		<i>Acute local effects</i>		<i>Long-term systemic effects</i>		<i>Long-term local effects</i>	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	1.2 mg/m3

Consumers

<i>Acute systemic effects</i>			<i>Acute local effects</i>		<i>Long-term systemic effects</i>			<i>Long-term local effects</i>	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	n.a.	813 mg/kg bw/day	n.a.	0.3 mg/m3

Predicted No Effect Concentration

N-ethyl-2-pyrrolidone

Compartment	PNEC
Fresh water	0.25 mg/l
Marine water	0.025 mg/l
Sewage treatment plant	10 mg/l
Fresh water sediment	1.25 mg/kg
Marine sediment	0.125 mg/kg
Soil	0.104 mg/kg

Xylene

Compartment	PNEC
Fresh water	0.327 mg/l
Marine water	0.327 mg/l
Intermittent use/release	0.327 mg/l
Sewage treatment plant	6.58 mg/l
Fresh water sediment	12.46 mg/kg
Marine sediment	12.46 mg/kg
Soil	2.31 mg/kg

Ethylbenzene

Compartment	PNEC
Fresh water	0.1 mg/l
Marine water	0.01 mg/l
Intermittent use/release	0.1 mg/l
Sewage treatment plant	9.6 mg/l
Fresh water sediment	13.7 mg/kg
Soil	2.68 mg/kg
Oral (Secondary Poisoning)	0.02 mg/kg food

8.2 Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Examples of acceptable glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2.

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties**Appearance**

Physical state	liquid
Color	grey
Odor	aromatic
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	138 °C
Flash point	Tag closed cup 40 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.1
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	400 mPa.s
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

9.2 Other information

Liquid Density	1.1 g/cm ³
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: Not classified as a reactivity hazard.

10.2 Chemical stability: Stable under normal conditions.

10.3 Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde. Vapours may form explosive mixture with air. Flammable liquid and vapour.

10.4 Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials: Oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. Prolonged excessive exposure may cause adverse effects. May cause respiratory irritation and central nervous system depression. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause skin irritation with local redness.

Prolonged contact may cause severe skin irritation with local redness and discomfort.

Repeated contact may cause skin burns. Symptoms may include pain, severe local redness, swelling, and tissue damage.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

Contains component(s) which have not demonstrated the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:

Blood.

Kidney.

Liver.

Lung.

May cause hearing loss based on animal data.

Carcinogenicity

Ethylbenzene has been shown to cause cancer in laboratory animals.

Teratogenicity

Contains component(s) which caused birth defects in laboratory animals. Contains component(s) which have been toxic to the fetus in lab animal tests.

Reproductive toxicity

Contains component(s) which did not interfere with reproduction in animal studies. Contains component(s) which did not interfere with fertility in animal studies.

Mutagenicity

Contains a component(s) which were negative in in vitro genetic toxicity studies. Contains component(s) which were negative in animal genetic toxicity studies.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**N-ethyl-2-pyrrolidone****Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, dust/mist, > 5.1 mg/l No deaths occurred at this concentration.

Xylene**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 27.5 mg/l

Ethylbenzene**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 17.2 mg/l

Molybdenum disulfide**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Graphite**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity**N-ethyl-2-pyrrolidone****Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Zebra fish (Danio/Brachydanio rerio), static test, 96 Hour, 464 - 999 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, Bacteria, 16 Hour, >1,000 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 12.5 mg/l

Xylene

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

IC50, Daphnia magna (Water flea), 24 Hour, 1 - 4.7 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (algae), Static, 73 Hour, Growth rate, 4.36 mg/l, OECD Test Guideline 201 or Equivalent

NOEC, Pseudokirchneriella subcapitata (green algae), 73 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, Oncorhynchus mykiss (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Ethylbenzene

Acute toxicity to fish

Material is toxic to aquatic organisms (LC50/EC50/IC50 between 1 and 10 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), Static, 48 Hour, 1.8 - 2.4 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 12 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, 0.96 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm²

Molybdenum disulfide

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

For similar material(s):

LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria

EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna, 21 d, > 10 mg/l

Graphite

Acute toxicity to fish

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

LC50, Danio rerio (zebra fish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, 3 Hour, > 1,012.5 mg/l, OECD Test Guideline 209

12.2 Persistence and degradability

N-ethyl-2-pyrrolidone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 90 - 100 %

Exposure time: 28 d

Method: OECD Test Guideline 301A

Xylene

Biodegradability: Material is expected to be readily biodegradable.

10-day Window: Pass

Biodegradation: > 60 %

Exposure time: 10 d

Method: OECD Test Guideline 301F or Equivalent

Ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 6 d

Method: OECD Test Guideline 301E or Equivalent

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Graphite

Biodegradability: Biodegradation is not applicable.

12.3 Bioaccumulative potential

N-ethyl-2-pyrrolidone

Bioaccumulation: Due to the distribution coefficient n-octanol/water, accumulation in organisms is not expected. Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.2 at 20 °C Measured

Xylene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.12 Measured

Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.15 Measured

Bioconcentration factor (BCF): 15 Fish Measured

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Graphite

Bioaccumulation: No relevant data found.

12.4 Mobility in soil

N-ethyl-2-pyrrolidone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 14 Estimated.

Xylene

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 443 Estimated.

Ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 518 Estimated.

Molybdenum disulfide

No relevant data found.

Graphite

No relevant data found.

12.5 Results of PBT and vPvB assessment

N-ethyl-2-pyrrolidone

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Xylene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Ethylbenzene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Molybdenum disulfide

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Graphite

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Other adverse effects

N-ethyl-2-pyrrolidone

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Xylene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Ethylbenzene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Molybdenum disulfide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Graphite

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Do not dump into any sewers, on the ground, or into any body of water. This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|-----------------------------------|---|
| 14.1 UN number | UN 3295 |
| 14.2 UN proper shipping name | HYDROCARBONS, LIQUID, N.O.S. |
| 14.3 Transport hazard class(es) | 3 |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | Hazard Identification Number: 30 |

Classification for SEA transport (IMO-IMDG):

- | | |
|---|---|
| 14.1 UN number | UN 3295 |
| 14.2 UN proper shipping name | HYDROCARBONS, LIQUID, N.O.S. |
| 14.3 Transport hazard class(es) | 3 |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Not considered as marine pollutant based on available data. |
| 14.6 Special precautions for user | EmS: F-E, S-D |
| 14.7 Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code | Consult IMO regulations before transporting ocean bulk |

Classification for AIR transport (IATA/ICAO):

- | | |
|---------------------------------|------------------------------|
| 14.1 UN number | UN 3295 |
| 14.2 UN proper shipping name | Hydrocarbons, liquid, n.o.s. |
| 14.3 Transport hazard class(es) | 3 |
| 14.4 Packing group | III |
| 14.5 Environmental hazards | Not applicable |

14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**REACH Regulation (EC) No 1907/2006**

This product contains only components that have been either pre-registered, registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

Restrictions on the manufacture, placing on the market and use:

The following substance/s contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product have to comply with the restrictions placed upon it by the aforementioned provision.

CAS-No.: 2687-91-4	Name: N-ethyl-2-pyrrolidone
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Restriction status: listed in REACH Annex XVII

Restricted uses:

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: FLAMMABLE LIQUIDS

Number in Regulation: P5c

5,000 t

50,000 t

15.2 Chemical safety assessment

Not applicable

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

Flam. Liq. - 3 - H226 - Based on product data or assessment

Skin Irrit. - 2 - H315 - Calculation method

Eye Dam. - 1 - H318 - Calculation method

Repr. - 1B - H360D - Calculation method

STOT SE - 3 - H335 - Calculation method

Aquatic Chronic - 3 - H412 - Calculation method

Revision

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
GB EH40	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	UK. Biological monitoring guidance values
SKIN	Absorbed via skin
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average
Acute Tox.	Acute toxicity
Aquatic Chronic	Chronic aquatic toxicity
Asp. Tox.	Aspiration hazard
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Repr.	Reproductive toxicity

Skin Irrit.	Skin irritation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SPECIALTY ELECTRONIC MATERIALS UK LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for

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