

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

SECTION 1. IDENTIFICATION

Product name : DOW CORNING(R) RSN-0996 RESIN

Product code : 000000000004119451, 000000000004119451

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Coatings

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 3

Skin irritation : Category 2

Eye irritation : Category 2B

Reproductive toxicity : Category 2

Specific target organ systemic toxicity - single exposure : Category 3

Specific target organ systemic toxicity - repeated exposure : Category 2 (Central nervous system, Liver, Kidney, Auditory system)

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements : H226 Flammable liquid and vapor.
H315 + H320 Causes skin and eye irritation.
H335 May cause respiratory irritation.
H361 Suspected of damaging fertility or the unborn child.

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

H373 May cause damage to organs (Central nervous system, Liver, Kidney, Auditory system) through prolonged or repeated exposure.

Precautionary Statements

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

|| Static-accumulating flammable liquid.
|| Vapors may form explosive mixture with air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

DOW CORNING(R) RSN-0996 RESIN

Version 3.0 Revision Date: 04/09/2016 SDS Number: 801670-00007 Date of last issue: 02/01/2016
Date of first issue: 11/20/2014

Substance / Mixture : Mixture
Chemical nature : Silicone resin

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Xylene	1330-20-7	>= 30 - < 50
Ethylbenzene	100-41-4	>= 10 - < 20
Zinc octoate	136-53-8	>= 0.1 - < 1
Toluene	108-88-3	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention.

In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Get medical attention.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.
If easy to do, remove contact lens, if worn.
Get medical attention.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : Causes skin and eye irritation.
May cause respiratory irritation.
Suspected of damaging fertility or the unborn child.
May cause damage to organs through prolonged or repeated exposure.

Protection of first-aiders : First Aid responders should pay attention to self-protection, and use the recommended personal protective equipment when the potential for exposure exists.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire.
Flash back possible over considerable distance.
Vapors may form explosive mixtures with air.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Carbon oxides
Silicon oxides
Formaldehyde

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.
Use personal protective equipment.
Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Non-sparking tools should be used.
Soak up with inert absorbent material.
Suppress (knock down) gases/vapors/mists with a water spray jet.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : Ensure all equipment is electrically grounded before beginning transfer operations.
This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations.
Restrict flow velocity in order to reduce the accumulation of static electricity.
- Local/Total ventilation : Use with local exhaust ventilation.
Use only in an area equipped with explosion proof exhaust ventilation.
- Advice on safe handling : Do not get on skin or clothing.
Do not breathe vapors or spray mist.
Do not swallow.
Do not get in eyes.
Handle in accordance with good industrial hygiene and safety practice.
Non-sparking tools should be used.
Keep container tightly closed.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers.
Store locked up.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents
Organic peroxides
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures which in contact with water emit flammable gases
Explosives
Gases

DOW CORNING(R) RSN-0996 RESIN

Version 3.0 Revision Date: 04/09/2016 SDS Number: 801670-00007 Date of last issue: 02/01/2016
 Date of first issue: 11/20/2014

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Xylene	1330-20-7	TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
Ethylbenzene	100-41-4	TWA	20 ppm	ACGIH
		TWA	100 ppm 435 mg/m ³	OSHA Z-1
		TWA	100 ppm 435 mg/m ³	NIOSH REL
		ST	125 ppm 545 mg/m ³	NIOSH REL
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	100 ppm 375 mg/m ³	NIOSH REL
		ST	150 ppm 560 mg/m ³	NIOSH REL
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2

Hazardous components without workplace control parameters

Ingredients	CAS-No.
Zinc octoate	136-53-8

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Xylene	1330-20-7	Methyl-hippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI
Toluene	108-88-3	Toluene	In blood	Prior to last shift of work-week	0.02 mg/l	ACGIH BEI

DOW CORNING(R) RSN-0996 RESIN

Version 3.0 Revision Date: 04/09/2016 SDS Number: 801670-00007 Date of last issue: 02/01/2016
 Date of first issue: 11/20/2014

		Toluene	Urine	End of shift (As soon as possible after exposure ceases)	0.03 mg/l	ACGIH BEI
		o-Cresol	Urine	End of shift (As soon as possible after exposure ceases)	0.3 mg/g Creatinine	ACGIH BEI

Engineering measures : Processing may form hazardous compounds (see section 10).
 Minimize workplace exposure concentrations.
 Use only in an area equipped with explosion proof exhaust ventilation.
 Use with local exhaust ventilation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Chemical-resistant gloves

Remarks

: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Breakthrough time is not determined for the product. Change gloves often! For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Take note that the product is flammable, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Eye protection

: Wear the following personal protective equipment:
 Safety goggles

Skin and body protection

: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

potential.

Wear the following personal protective equipment:

Flame retardant antistatic protective clothing.

Skin contact must be avoided by using impervious protective clothing (gloves, aprons, boots, etc).

Hygiene measures

: Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : blue

Odor : solvent

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling range : > 100 °C

Flash point : 27.2 °C
Method: Pensky-Martens closed cup

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : 1.01

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

Solubility(ies)	
Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, kinematic	: 125 cSt
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Flammable liquid and vapor. Vapors may form explosive mixture with air. Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapors. Safe handling conditions may be maintained by keeping vapor concentrations within the occupational exposure limit for formaldehyde. Formaldehyde may cause cancer. It is also toxic by inhalation, skin absorption and ingestion, corrosive to skin and eyes, and may cause skin sensitization and respiratory irritation. See OSHA formaldehyde standard, 29 CFR 1910.1048 Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	: Handling operations that can promote accumulation of static charges. Heat, flames and sparks.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products	
Thermal decomposition	: Benzene Formaldehyde

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity	: Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	: Acute toxicity estimate: 23.57 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method
Acute dermal toxicity	: Acute toxicity estimate: 2,821 mg/kg Method: Calculation method

Ingredients:**Xylene:**

Acute oral toxicity	: LD50 (Rat): 4,300 mg/kg Method: Directive 67/548/EEC, Annex V, B.1.
Acute inhalation toxicity	: LC50 (Rat): 27.5 mg/l Exposure time: 4 h Test atmosphere: vapor Acute toxicity estimate: 11 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Expert judgment Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI
Acute dermal toxicity	: Acute toxicity estimate: 1,100 mg/kg Method: Expert judgment Remarks: Based on harmonised classification in EU regulation 1272/2008, Annex VI

Ethylbenzene:

Acute oral toxicity	: LD50 (Rat): 3,500 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 17.2 mg/l Exposure time: 4 h Test atmosphere: vapor
Acute dermal toxicity	: LD50 (Rabbit): > 5,000 mg/kg

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

II**Zinc octoate:**

Acute oral toxicity	:	LD50 (Rat): > 2,000 mg/kg Remarks: Based on data from similar materials
Acute inhalation toxicity	:	LC50 (Rat): > 23.2 mg/l Exposure time: 1 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg

Toluene:

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 28.1 mg/l Exposure time: 4 h Test atmosphere: vapor Method: OECD Test Guideline 403
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Ingredients:**Xylene:**

Species: Rabbit
Result: Skin irritation

Zinc octoate:

Species: Guinea pig
Result: Skin irritation

Toluene:

Species: Rabbit
Method: Directive 67/548/EEC, Annex V, B.4.
Result: Skin irritation

Serious eye damage/eye irritation

Causes eye irritation.

Ingredients:**Xylene:**

Species: Rabbit
Result: Irritation to eyes, reversing within 7 days

Ethylbenzene:

Species: Rabbit
Result: No eye irritation

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

II**Zinc octoate:**

Species: Rabbit
Result: Irritation to eyes, reversing within 21 days
Method: OECD Test Guideline 405
Remarks: Based on data from similar materials

Toluene:

Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:**Xylene:**

Test Type: Local lymph node assay (LLNA)
Routes of exposure: Skin contact
Species: Mouse
Method: OECD Test Guideline 429
Result: negative

Ethylbenzene:

Test Type: Human repeat insult patch test (HRIPT)
Routes of exposure: Skin contact
Result: negative

Zinc octoate:

Test Type: Maximization Test
Routes of exposure: Skin contact
Species: Guinea pig
Result: negative
Remarks: Based on data from similar materials

Toluene:

Test Type: Maximization Test
Routes of exposure: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

Germ cell mutagenicity

Not classified based on available information.

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Ingredients:**Xylene:**

Genotoxicity in vitro	:	Test Type: Chromosome aberration test in vitro
		Result: negative
	:	Test Type: In vitro sister chromatid exchange assay in mammalian cells
		Result: negative
Genotoxicity in vivo	:	Test Type: Rodent dominant lethal test (germ cell) (in vivo)
		Species: Mouse
		Application Route: Skin contact
		Result: negative

Ethylbenzene:

Genotoxicity in vitro	:	Test Type: Chromosome aberration test in vitro
		Result: negative
	:	Test Type: In vitro mammalian cell gene mutation test
		Method: OECD Test Guideline 476
		Result: negative
Genotoxicity in vivo	:	Test Type: Unscheduled DNA synthesis (UDS) test with mammalian liver cells in vivo
		Species: Mouse
		Application Route: Inhalation
		Method: OECD Test Guideline 486
		Result: negative

Zinc octoate:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES)
		Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
		Species: Mouse
		Application Route: Ingestion
		Method: OECD Test Guideline 474
		Result: negative
		Remarks: Based on data from similar materials

Toluene:

Genotoxicity in vitro	:	Test Type: In vitro mammalian cell gene mutation test
		Result: negative
	:	Test Type: Bacterial reverse mutation assay (AMES)
		Result: negative
Genotoxicity in vivo	:	Test Type: Mutagenicity (in vivo mammalian bone-marrow cytogenetic test, chromosomal analysis)
		Species: Mouse
		Application Route: Ingestion

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:**Xylene:**

Species: Rat
Application Route: Ingestion
Exposure time: 103 weeks
Result: negative

Ethylbenzene:

Species: Rat
Application Route: Inhalation
Exposure time: 104 weeks
Result: positive
Remarks: The mechanism or mode of action may not be relevant in humans.

Toluene:

Species: Rat
Application Route: inhalation (vapor)
Exposure time: 24 Months
Result: negative

IARC

Group 2B: Possibly carcinogenic to humans

Ethylbenzene 100-41-4

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Ingredients:**Xylene:**

Effects on fertility : Test Type: One-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (vapor)
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: inhalation (vapor)
Result: negative

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

II**Ethylbenzene:**

Effects on fertility	: Test Type: Two-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Method: OECD Test Guideline 415 Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development Species: Rat Application Route: Inhalation Method: OECD Test Guideline 414 Result: negative

Zinc octoate:

Effects on fertility	: Test Type: Two-generation reproduction toxicity study Species: Rat Application Route: Ingestion Result: positive Remarks: Based on data from similar materials
Effects on fetal development	: Test Type: Embryo-fetal development Species: Rabbit Application Route: Ingestion Result: positive Remarks: Based on data from similar materials
Reproductive toxicity - Assessment	: Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

Toluene:

Effects on fertility	: Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative
Effects on fetal development	: Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (vapor) Result: positive
Reproductive toxicity - Assessment	: Some evidence of adverse effects on development, based on animal experiments.

STOT-single exposure

May cause respiratory irritation.

Ingredients:**Xylene:**

Assessment: May cause respiratory irritation.

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Toluene:

Assessment: May cause drowsiness or dizziness.

STOT-repeated exposure

May cause damage to organs (Central nervous system, Liver, Kidney, Auditory system) through prolonged or repeated exposure.

Ingredients:**Xylene:**

Routes of exposure: inhalation (vapor)

Target Organs: Central nervous system, Liver, Kidney

Assessment: Shown to produce significant health effects in animals at concentrations of >0.2 to 1 mg/l/6h/d.

Ethylbenzene:

Routes of exposure: inhalation (vapor)

Target Organs: Auditory system

Assessment: Shown to produce significant health effects in animals at concentrations of >0.2 to 1 mg/l/6h/d.

Toluene:

Target Organs: Central nervous system

Assessment: May cause damage to organs through prolonged or repeated exposure.

Repeated dose toxicity**Ingredients:****Xylene:**

Species: Rat

NOAEL: 4.35 mg/l

Application Route: inhalation (vapor)

Exposure time: 90 Days

Ethylbenzene:

Species: Rat, female

LOAEL: 75 ppm

Application Route: inhalation (vapor)

Exposure time: 104 Weeks

Zinc octoate:

Species: Rat

NOAEL: 234 mg/kg

Application Route: Ingestion

Exposure time: 90 Days

Method: OECD Test Guideline 408

Remarks: Based on data from similar materials

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Toluene:

Species: Rat
LOAEL: 1.875 mg/l
Application Route: inhalation (vapor)
Exposure time: 6 Months

Aspiration toxicity

Not classified based on available information.

Ingredients:**Xylene:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Ethylbenzene:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Toluene:

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

Experience with human exposure**Ingredients:****Toluene:**

Inhalation : Target Organs: Central nervous system
Symptoms: Neurological disorders, Fatigue, Vertigo

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Xylene:**

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): 2.6 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	: IC50 (Daphnia magna (Water flea)): 1 mg/l Exposure time: 24 h Method: OECD Test Guideline 202 Remarks: Based on data from similar materials
Toxicity to algae	: EC10 (Pseudokirchneriella subcapitata (green algae)): 1.9 mg/l Exposure time: 72 h

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

	Method: OECD Test Guideline 201
	Remarks: Based on data from similar materials
	ErC50 (Pseudokirchneriella subcapitata (green algae)): 4.36 mg/l
	Exposure time: 72 h
	Method: OECD Test Guideline 201
	Remarks: Based on data from similar materials
Toxicity to fish (Chronic toxicity)	: NOEC (Oncorhynchus mykiss (rainbow trout)): > 1.3 mg/l
	Exposure time: 56 d
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: EC10 (Daphnia magna (Water flea)): 1.91 mg/l
	Exposure time: 21 d
	Method: OECD Test Guideline 211
	Remarks: Based on data from similar materials
Toxicity to bacteria	: EC50: > 157 mg/l
	Exposure time: 3 h
	Method: OECD Test Guideline 209
	Remarks: Based on data from similar materials

Ethylbenzene:

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): 4.2 mg/l
	Exposure time: 96 h
	Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 1.8 - 2.4 mg/l
	Exposure time: 48 h
Toxicity to algae	: EC50 (Pseudokirchneriella subcapitata (green algae)): 5.4 mg/l
	Exposure time: 72 h
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Ceriodaphnia dubia (water flea)): 0.96 mg/l
	Exposure time: 7 d
Toxicity to bacteria	: EC50 (Nitrosomonas sp.): 96 mg/l
	Exposure time: 24 h
	Method: OECD Test Guideline 209

Zinc octoate:

Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 0.78 mg/l
	Exposure time: 96 h
	Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 1.22 mg/l
	Exposure time: 48 h
	Remarks: Based on data from similar materials
Toxicity to algae	: NOEC (Pseudokirchneriella subcapitata (green algae)): 5.2 µg/l
	Exposure time: 72 h

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Method: OECD Test Guideline 201

Remarks: Based on data from similar materials

M-Factor (Acute aquatic toxicity) : 1

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.199 mg/l
Exposure time: 30 d
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.048 - 0.156 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 211
Remarks: Based on data from similar materials

M-Factor (Chronic aquatic toxicity) : 1

Toluene:

Toxicity to fish : LC50 (Oncorhynchus kisutch (coho salmon)): 5.5 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Ceriodaphnia dubia (water flea)): 3.78 mg/l
Exposure time: 48 h

Toxicity to algae : NOEC (Skeletonema costatum (marine diatom)): 10 mg/l
Exposure time: 72 h

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus kisutch (coho salmon)): 1.39 mg/l
Exposure time: 40 d

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 1 mg/l
Exposure time: 21 d

NOEC (Ceriodaphnia dubia (water flea)): 0.74 mg/l
Exposure time: 7 d

Toxicity to bacteria : EC50 (Nitrosomonas sp.): 84 mg/l
Exposure time: 24 h

Persistence and degradability**Ingredients:****Xylene:**

Biodegradability : Result: Readily biodegradable.
Biodegradation: 87.8 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
Remarks: Based on data from similar materials

Ethylbenzene:

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Biodegradability : Result: Readily biodegradable.
Biodegradation: 70 - 80 %
Exposure time: 28 d

Zinc octoate:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 70 %
Exposure time: 28 d
Method: OECD Test Guideline 301D
Remarks: Based on data from similar materials

Toluene:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 86 %
Exposure time: 20 d

Bioaccumulative potential**Ingredients:****Xylene:**

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Bioconcentration factor (BCF): 5.4 - 25.9

Partition coefficient: n-octanol/water : log Pow: 3.12 - 3.2

Ethylbenzene:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): < 100
Remarks: Based on data from similar materials

Partition coefficient: n-octanol/water : log Pow: 3.6

Zinc octoate:

Partition coefficient: n-octanol/water : log Pow: > 5.7

Toluene:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)
Bioconcentration factor (BCF): 90

Partition coefficient: n-octanol/water : log Pow: 2.73

Mobility in soil

No data available

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

Waste Code : D001: Ignitability
D018

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty containers retain residue and can be dangerous.
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

UN number : UN 1993
Proper shipping name : FLAMMABLE LIQUID, N.O.S.
(Ethylbenzene, Xylene)
Class : 3
Packing group : III
Labels : 3

IATA-DGR

UN/ID No. : UN 1993
Proper shipping name : Flammable liquid, n.o.s.
(Ethylbenzene, Xylene)
Class : 3
Packing group : III
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355

IMDG-Code

UN number : UN 1993
Proper shipping name : FLAMMABLE LIQUID, N.O.S.
(Ethylbenzene, Xylene)
Class : 3
Packing group : III
Labels : 3

DOW CORNING(R) RSN-0996 RESIN

Version 3.0 Revision Date: 04/09/2016 SDS Number: 801670-00007 Date of last issue: 02/01/2016
 Date of first issue: 11/20/2014

EmS Code : F-E, S-E
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

UN/ID/NA number : UN 1993
 Proper shipping name : FLAMMABLE LIQUIDS, N.O.S.
 (Ethylbenzene, Xylene)
 Class : 3
 Packing group : III
 Labels : FLAMMABLE LIQUID
 ERG Code : 128
 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Xylene	1330-20-7	100	256
Ethylbenzene	100-41-4	1000	8333
Toluene	108-88-3	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Fire Hazard
 Acute Health Hazard
 Chronic Health Hazard

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Xylene	1330-20-7	39 %
Ethylbenzene	100-41-4	12 %

US State Regulations**Pennsylvania Right To Know**

Dimethyl, methyl, phenyl, phenylmethyl sili-cone resin	68037-66-1
Xylene	1330-20-7
Ethylbenzene	100-41-4
Toluene	108-88-3
2-(2-Butoxyethoxy)ethanol	112-34-5

DOW CORNING(R) RSN-0996 RESIN

Version 3.0	Revision Date: 04/09/2016	SDS Number: 801670-00007	Date of last issue: 02/01/2016 Date of first issue: 11/20/2014
----------------	------------------------------	-----------------------------	---

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer.

Ethylbenzene 100-41-4

WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

Toluene 108-88-3

California List of Hazardous Substances

	Xylene	1330-20-7
	Ethylbenzene	100-41-4

California Permissible Exposure Limits for Chemical Contaminants

	Xylene	1330-20-7
	Ethylbenzene	100-41-4

The ingredients of this product are reported in the following inventories:

REACH All ingredients (pre-)registered or exempt.

TSCA All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

PICCS All ingredients listed or exempt.

KECI All ingredients listed, exempt or notified.

AICS All ingredients listed or exempt.

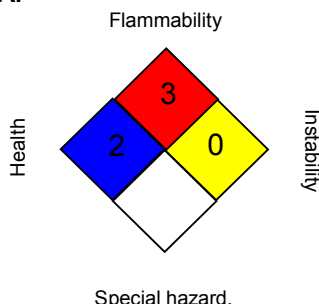
IECSC All ingredients listed or exempt.

ENCS/ISHL All components are listed on ENCS/ISHL or exempted from inventory listing.

DSL All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

DOW CORNING(R) RSN-0996 RESIN

Version 3.0 Revision Date: 04/09/2016 SDS Number: 801670-00007 Date of last issue: 02/01/2016
 Date of first issue: 11/20/2014

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS III:**

HEALTH	3*
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
 2 = Moderate, 3 = High
 4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	: ACGIH - Biological Exposure Indices (BEI)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average
OSHA Z-2 / CEIL	: Acceptable ceiling concentration
OSHA Z-2 / Peak	: Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Ko-

DOW CORNING(R) RSN-0996 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: 02/01/2016
3.0	04/09/2016	801670-00007	Date of first issue: 11/20/2014

rea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 04/09/2016

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8