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SAFETY DATA SHEET		Revision Date: 05/20/2015
		Print Date: 7/8/2016
		SDS Number: R0717396
Optiphen™ BSB-W preservative ™ Trademark, Ashland or its subsidiaries, registered in various countries 830381		Version: 1.0

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : Optiphen™ BSB-W
preservative
™ Trademark, Ashland or its subsidiaries, registered in
various countries

Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : Preservative

Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America EHS Customer Requests@ashland.com	Emergency telephone number 1-800-ASHLAND (1-800-274-5263) Regulatory Information Number 1-800-325-3751 Product Information 614-790-3333
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SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Eye irritation : Category 2A

GHS Label element

Hazard pictograms :



Signal Word : Warning

Hazard Statements : Causes serious eye irritation.

Precautionary Statements : **Prevention:**
Wash skin thoroughly after handling.
Wear eye protection/ face protection.
Response:
IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/ attention.

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Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical Name	CAS-No.	Classification	Concentration (%)
BENZYL ALCOHOL	100-51-6	Acute Tox. 4; H302 Eye Irrit. 2A; H319	40.00
SODIUM BENZOATE	532-32-1	Eye Irrit. 2A; H319	17.70
POTASSIUM SORBATE	24634-61-5	Eye Irrit. 2A; H319	6.70

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If breathed in, move person into fresh air.
If unconscious place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
- If swallowed : IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
Do not give milk or alcoholic beverages.

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Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
Convulsions
respiratory failure
Causes serious eye irritation.

Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : If product is heated above its flash point it will produce vapors sufficient to support combustion. Vapors are heavier than air and may travel along the ground and be ignited by heat, pilot lights, other flames and ignition sources at locations near the point of release.
Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : carbon dioxide and carbon monoxide
Hydrocarbons
toxic fumes
Sodium oxides

Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.

Further information : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Do not breathe vapours/dust.
Do not smoke.
Container hazardous when empty.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
BENZYL ALCOHOL	100-51-6	TWA	10 ppm 44.20 mg/m3	WEEL

- Engineering measures** : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

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Personal protective equipment

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.

Skin and body protection

: Wear as appropriate:
impervious clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Wear resistant gloves (consult your safety equipment supplier).

Hygiene measures

: Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Physical state	: liquid
Colour	: yellow, brown
Odour	: noticeable
Odour Threshold	: No data available
pH	: 9
Melting point/freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: 212 °F / 100 °C
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available

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Relative vapour density : No data available

Relative density : No data available

Density : 1.09 - 1.13 g/cm³ (20 °C)

Solubility(ies)
Water solubility : 20 g/l (20 °C)

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Thermal decomposition : No data available

Viscosity
Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Product will not undergo hazardous polymerization.

Conditions to avoid : Avoid heat, open flame, and prolonged storage at elevated temperatures.
Exposure to air.
Exposure to moisture
Exposure to light.

Incompatible materials : Acids
aluminum
Iron
iron salts
Strong oxidizing agents
Zinc

Hazardous decomposition products : carbon dioxide and carbon monoxide
Hydrocarbons

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Sodium oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Components:

BENZYL ALCOHOL:

Acute oral toxicity : LD 50 (Rat, male): 1,620 mg/kg

Acute inhalation toxicity : LC 50 (Rat): > 4.178 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: Not classified as acutely toxic by inhalation under GHS.

Acute dermal toxicity : LD 50 (Rabbit): 2,000 mg/kg
Assessment: Not classified as acutely toxic by dermal absorption under GHS.

SODIUM BENZOATE:

Acute oral toxicity : LD 50 (Rat, male and female): 3,450 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 12.2 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Remarks: Information given is based on data obtained from similar substances.

POTASSIUM SORBATE:

Acute oral toxicity : LD 50 (Rat): 4,340 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks: May cause skin irritation in susceptible persons.

Components:

BENZYL ALCOHOL:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Slightly irritating to skin

SODIUM BENZOATE:

Result: Mildly irritating to skin

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POTASSIUM SORBATE:

Species: Rabbit

Method: OECD Test Guideline 404

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

Components:

BENZYL ALCOHOL:

Result: Irritating to eyes

SODIUM BENZOATE:

Species: Rabbit

Result: Irritating to eyes

Method: OECD Test Guideline 405

POTASSIUM SORBATE:

Species: Rabbit

Result: Irritating to eyes

Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Components:

BENZYL ALCOHOL:

Assessment: Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

Not classified based on available information.

Components:

BENZYL ALCOHOL:

Genotoxicity in vitro : Remarks: In vitro tests did not show mutagenic effects

Genotoxicity in vivo

: Test Type: Micronucleus test
Test species: Mouse
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

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Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

BENZYL ALCOHOL:

Toxicity to fish : LC 50 (Fathead minnow (*Pimephales promelas*)): 460 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC 50 (*Daphnia magna* (Water flea)): 230 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
GLP: yes

Toxicity to algae : (*Pseudokirchneriella subcapitata* (green algae)): 770 mg/l
End point: EC 50
Exposure time: 72 h
Method: OECD Test Guideline 201
GLP: yes

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Water flea (*Daphnia magna*)): 51 mg/l
Exposure time: 21 d
End point: Reproduction Test
Method: OECD Test Guideline 211

SODIUM BENZOATE:

Toxicity to fish : LC 50 (Fathead minnow (*Pimephales promelas*)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Method: Static
Remarks: Mortality

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Toxicity to daphnia and other aquatic invertebrates : LC 50 (Water flea (Daphnia magna)): > 100 mg/l
 Exposure time: 96 h
 Test Type: static test
 Method: Static
 Remarks: Mortality

Persistence and degradability

Components:

BENZYL ALCOHOL:

Biodegradability : Inoculum: activated sludge
 Result: Readily biodegradable
 Biodegradation: 92 %
 Exposure time: 14 d

SODIUM BENZOATE:

Biodegradability : Result: Readily biodegradable
 Biodegradation: 88 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301

Bioaccumulative potential

Components:

BENZYL ALCOHOL:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 1.10

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : No data available

Components:

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

General advice : Do not dispose of waste into sewer.
 Do not contaminate ponds, waterways or ditches with chemical or used container.
 Send to a licensed waste management company.

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Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

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INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant	no
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Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 Component(s)SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

BENZYL ALCOHOL	100-51-6	30.00 - 50.00 %
WATER	7732-18-5	30.00 - 50.00 %
SODIUM BENZOATE	532-32-1	10.00 - 20.00 %
POTASSIUM SORBATE	24634-61-5	5.00 - 10.00 %

New Jersey Right To Know

BENZYL ALCOHOL	100-51-6	30.00 - 50.00 %
WATER	7732-18-5	30.00 - 50.00 %
SODIUM BENZOATE	532-32-1	10.00 - 20.00 %
POTASSIUM SORBATE	24634-61-5	5.00 - 10.00 %

California Prop 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory

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- DSL : All components of this product are on the Canadian DSL.
- AUSTR : On the inventory, or in compliance with the inventory
- ENCS : On the inventory, or in compliance with the inventory
- KECL : On the inventory, or in compliance with the inventory
- PICCS : On the inventory, or in compliance with the inventory
- IECSC : On the inventory, or in compliance with the inventory

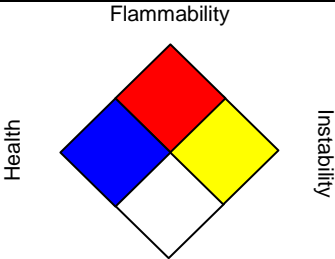
Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECL (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

SECTION 16. OTHER INFORMATION

Further information

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<p>NFPA:</p>  <p>Health</p> <p>Flammability</p> <p>Instability</p> <p>Special hazard.</p>	<p>HMIS III:</p> <table border="1" data-bbox="853 1265 1332 1478"> <tr> <td>HEALTH</td> <td></td> </tr> <tr> <td>FLAMMABILITY</td> <td></td> </tr> <tr> <td>PHYSICAL HAZARD</td> <td></td> </tr> </table> <p>0 = not significant, 1 =Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH		FLAMMABILITY		PHYSICAL HAZARD	
HEALTH							
FLAMMABILITY							
PHYSICAL HAZARD							

Full text of H-Statements referred to under sections 2 and 3.

- H302 Harmful if swallowed.
- H319 Causes serious eye irritation.

Sources of key data used to compile the Safety Data Sheet
Ashland internal data including own and sponsored test reports
The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

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The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists
 BEI : Biological Exposure Index
 CAS : Chemical Abstracts Service (Division of the American Chemical Society).
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction
 FG : Food grade
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.
 H-statement : Hazard Statement
 IATA : International Air Transport Association.
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization
 ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"
 IMDG : International Maritime Code for Dangerous Goods
 ISO : International Organization for Standardization
 logPow : octanol-water partition coefficient
 LCxx : Lethal Concentration, for xx percent of test population
 LDxx : Lethal Dose, for xx percent of test population.
 ICxx : Inhibitory Concentration for xx of a substance
 Ecxx : Effective Concentration of xx
 N.O.S.: Not Otherwise Specified
 OECD : Organization for Economic Co-operation and Development
 OEL : Occupational Exposure Limit
 P-Statement : Precautionary Statement
 PBT : Persistent , Bioaccumulative and Toxic
 PPE : Personal Protective Equipment
 STEL : Short-term exposure limit
 STOT : Specific Target Organ Toxicity
 TLV : Threshold Limit Value
 TWA : Time-weighted average
 vPvB : Very Persistent and Very Bioaccumulative
 WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act
 DOT : Department of Transportation
 FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act
 HMIRC : Hazardous Materials Information Review Commission
 HMIS : Hazardous Materials Identification System
 NFPA : National Fire Protection Association
 NIOSH : National Institute for Occupational Safety and Health
 OSHA : Occupational Safety and Health Administration
 PMRA : Health Canada Pest Management Regulatory Agency
 RTK : Right to Know
 WHMIS : Workplace Hazardous Materials Information System