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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** BONDERITE L-FM PL 101 ACHESON FORMING LUBRICANT known as MULTAN PL 101 **IDH number:** 594059

**Product type/use:** Lubricant **Region:** United States

**Restriction of Use:** None identified **Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkeln.com

**Company address:**  
 Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A



**Precautionary Statements**

**Prevention:** Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Not prescribed

**Disposal:** Not prescribed

5 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Petroleum distillates, hydrotreated, light naphthenic	64742-53-6	80 - 100
Oil soluble magnesium sulfonate		5 - 10
Mineral oil~		1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
<b>Ingestion:</b>	If material is ingested, immediately contact a physician or poison control center. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	This product is combustible at high temperatures.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

## 6. ACCIDENTAL RELEASE MEASURES

**Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.**

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear suitable protective clothing, gloves and eye/face protection.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. For industrial use only. Do not take internally.
<b>Storage:</b>	For safe storage, store between -20 °C (-4°F) and 50 °C (122°F)

**For information on product shelf life, please review labels on container or check the Technical Data Sheet.**

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.**

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum distillates, hydrotreated, light naphthenic	5 mg/m <sup>3</sup> TWA Inhalable fraction.	5 mg/m <sup>3</sup> PEL Mist. 500 ppm (2,000 mg/m <sup>3</sup> ) PEL	None	None
Oil soluble magnesium sulfonate	None	None	None	None
Mineral oil~	None	None	None	None

<b>Engineering controls:</b>	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
<b>Respiratory protection:</b>	Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2-1992). A written respiratory protection program, including provisions for medical certification, training, fit testing, exposure assessments, maintenance, inspection, cleaning, and convenient, sanitary storage must be implemented. If concentrations are below the TLV and/or PEL, a NIOSH approved disposable dust/mist respirator may be used for personal comfort. For concentrations above the TLV and/or PEL but less than 10 times these limits, a NIOSH approved half-facepiece respirator equipped with dust-mist cartridges may be used. For concentrations greater than 10 times these limits, consult the NIOSH respirator decision logic found in Publication No. 87-116 or ANSI Z88.2-1992.
<b>Eye/face protection:</b>	Wear chemical goggles; face shield (if splashing is possible).
<b>Skin protection:</b>	Acceptable materials for gloves include: polyvinyl chloride; neoprene; nitrile; polyvinyl alcohol; viton. Gloves should be tested to determine suitability for prolonged contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Mineral oil
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	121.1 °C (250°F)calculated
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	0.91 - 0.915 at 16 °C (60.8 °F)
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	138 °C (280.4 °F) HST-US 027F
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Negligible
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	34.5 % EPA Method 24
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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**Potential Health Effects/Symptoms**

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.  
**Skin contact:** Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.  
**Eye contact:** Contact can cause moderate to severe irritation and possible injury to the eyes.  
**Ingestion:** Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum distillates, hydrotreated, light naphthenic	Inhalation LC50 (Rat, 4 h) = < 5.7 mg/l Inhalation LC50 (Rat, 4 h) = 10.5 mg/l Inhalation LC50 (Rat, 4 h) = > 4.026 mg/l Inhalation LC50 (Rat, 4 h) = > 5.2 mg/l Inhalation LC50 (Rat, 4 h) = 9.6 mg/l Inhalation LC50 (Rat, 4 h) = 2.18 mg/l Inhalation LC50 (Rat, 4 h) = > 5 mg/l	Irritant
Oil soluble magnesium sulfonate	None	No Data
Mineral oil~	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum distillates, hydrotreated, light naphthenic	No	No	No
Oil soluble magnesium sulfonate	No	No	No
Mineral oil~	No	No	No

**12. ECOLOGICAL INFORMATION**

**Ecological information:** Do not empty into drains / surface water / ground water.

**13. DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

**Issue date:** 02/25/2021

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