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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>BONDERITE L-FM F 985 STAMPING LUBRICANT ACHESON known as MULTAN F 985</b>	<b>IDH number:</b>	594260
<b>Product type:</b>	Lubrication Agents for Metal Working	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	(860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

10 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
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IDH number: 594260

Product name: BONDERITE L-FM F 985 STAMPING LUBRICANT ACHESON known as MULTAN F 985

Petroleum Distillates	Proprietary	30 - 60
Amine salt	Proprietary	1 - 5
Petroleum distillates, solvent-refined heavy paraffinic	Proprietary	1 - 5
Petroleum Distillates	Proprietary	1 - 5
Distillates (petroleum), hydrotreated heavy paraffinic	Proprietary	1 - 5
Triethanolamine	102-71-6	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately. Treat symptomatically and supportively.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	This product is combustible at high temperatures.
<b>Hazardous combustion products:</b>	Irritating and toxic gases or fumes may be released during a fire. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Wear appropriate protective equipment and clothing during clean-up. Eliminate ignition sources including sources of electrical, static or frictional sparks. Prevent further leakage or spillage if safe to do so. Block any potential routes to water systems.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:** Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Do not take internally. For industrial use only.

**Storage:** For safe storage, store between 5 °C (41°F) and 40 °C (104°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Do not pressurize, cut, heat or weld containers. Empty product containers may contain product residue. Do not reuse empty containers. Thaw and mix thoroughly if frozen.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum Distillates	5 mg/m3 TWA mist 10 mg/m3 STEL mist 5 mg/m3 TWA Inhalable fraction.	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Amine salt	None	None	None	None
Petroleum distillates, solvent-refined heavy paraffinic	5 mg/m3 TWA Inhalable fraction. 5 mg/m3 TWA mist 10 mg/m3 STEL mist	500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist. 5 mg/m3 TWA mist	None	None
Petroleum Distillates	5 mg/m3 TWA Inhalable fraction.	500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Distillates (petroleum), hydrotreated heavy paraffinic	5 mg/m3 TWA mist 5 mg/m3 TWA Inhalable fraction. 10 mg/m3 STEL mist	5 mg/m3 TWA mist	None	None
Triethanolamine	5 mg/m3 TWA	None	None	None

**Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:** If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:** Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:** Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Mild, sweet
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	7.7 - 8.4
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 260 °C (> 500°F)
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	0.92 - 1.02 at 100 °F (37.78 °C)
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	193 °C (379.4 °F) Pensky Martens closed cup
<b>Flammable/Explosive limits - lower:</b>	Not applicable

<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Appreciable
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 % (calculated)
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product may yield oxides of nitrogen and ammonia, carbon dioxide, carbon monoxide and other low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Reactivity:</b>	This product reacts with acids. Nitrites may react with organic amines to form nitrosamines which can cause cancer.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
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### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.

**Skin contact:** Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis. May cause skin sensitization.

**Eye contact:** Contact with this product may cause severe eye damage.

**Ingestion:** Ingestion of this product may cause nausea, vomiting and diarrhea. May cause dizziness, incoordination, headache, nausea, and vomiting. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum Distillates	None	Irritant
Amine salt	None	Irritant, Corrosive, Skin, Allergen, Liver, Kidney, Lung, Nervous System
Petroleum distillates, solvent-refined heavy paraffinic	None	Irritant
Petroleum Distillates	None	Irritant
Distillates (petroleum), hydrotreated heavy paraffinic	None	Irritant
Triethanolamine	Oral LD50 (RAT) = 8.0 g/kg Dermal LD50 (RABBIT) = > 20,000 mg/kg	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum Distillates	No	No	No
Amine salt	No	No	No
Petroleum distillates, solvent-refined heavy paraffinic	No	No	No
Petroleum Distillates	No	No	No
Distillates (petroleum), hydrotreated heavy paraffinic	No	No	No
Triethanolamine	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA)**

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

**Water Transportation (IMO/IMDG)**

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

**15. REGULATORY INFORMATION****United States Regulatory Information**

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA Section 313:</b>	None above reporting de minimis.
<b>California Proposition 65:</b>	No California Proposition 65 listed chemicals are known to be present.

**Canada Regulatory Information**

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** New information added in Section(s): 2

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