



Revision Number: 001.2

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>BONDERITE L-CA RH 200 CASTING LUBRICANT ACHESON known as RH200</b>	<b>IDH number:</b>	1224596
<b>Product type/use:</b>	Lubricant	<b>Item number:</b>	1224596
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
CARCINOGENICITY	1A

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF exposed or concerned: Get medical attention.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Graphite	7782-42-5	10 - 30
Sodium silicate	1344-09-8	1 - 5
Quartz (SiO <sub>2</sub> ), <1% respirable	14808-60-7	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Immediately remove victim to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically and supportively.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	Not a fire hazard.
<b>Hazardous combustion products:</b>	Thermal decomposition can lead to release of irritating gases and vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Do not take internally. For industrial use only.
<b>Storage:</b>	For safe storage, store between 5.0 °C (41°F) and 30.0 °C (86°F) Keep container closed. Store in a cool, dry, well-ventilated area. Storage within given temperature limit Outside temperature limits, the properties of the product will change. Store in original container until ready to use. Protect from direct sunlight. Keep from freezing.

**For information on product shelf life, please review labels on container or check the Technical Data Sheet.**

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Graphite	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA	None	None
Sodium silicate	None	None	None	None
Quartz (SiO <sub>2</sub> ), <1% respirable	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.05 mg/m3 TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m3 OSHA_ACT (Respirable dust.) 0.05 mg/m3 PEL Respirable dust.	None	None

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:**

Wear chemical goggles; face shield (if splashing is possible).

**Skin protection:**

Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	Black
<b>Odor:</b>	Ammonia
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	10.0 - 11.5
<b>Vapor pressure:</b>	17 mm hg (20 °C (68°F)) calculated
<b>Boiling point/range:</b>	> 100 °C (> 212°F)calculated
<b>Melting point/ range:</b>	0 °C (32°F)
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Disperses in water as a suspension
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	Not available.
<b>Viscosity:</b>	>= 3,000 cp
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors.
<b>Incompatible materials:</b>	This product reacts with acids.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Freezing conditions.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
<b>Skin contact:</b>	This product may cause irritation to the skin. Prolonged or repeated contact may worsen irritation.
<b>Eye contact:</b>	Contact can cause moderate to severe irritation and possible injury to the eyes.
<b>Ingestion:</b>	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Graphite	None	Lung
Sodium silicate	Oral LD50 (Mouse) = 1,100 mg/kg Oral LD50 (Rat) = 1,100 - 1,600 mg/kg Oral LD50 (Mouse) = 1,100 mg/kg Oral LD50 (Rat) = 1.1 g/kg	Corrosive, Irritant
Quartz (SiO <sub>2</sub> ), <1% respirable	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Graphite	No	No	No
Sodium silicate	No	No	No
Quartz (SiO <sub>2</sub> ), <1% respirable	Known To Be Human Carcinogen.	Group 1	Yes

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains / surface water / ground water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

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