



Revision Number: 002.2

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: BONDERITE L-MR B 163 MACHINING LUBRICANT known as MULTAN B 163
Product type: Lubricant
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 1533653

Region: United States

Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

2 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Petroleum Distillates	Proprietary	10 - 30
Boric acid compound with dicyclohexylamine (1:1)	860382-11-2	1 - 5
Tris(2-hydroxyethyl)hexahydro triazine	4719-04-4	1 - 5
dodecanedioic acid, compound with 2-aminoethanol	84145-60-8	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Immediately wash skin thoroughly with soap and water. Immediately remove soiled or soaked clothing. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
Ingestion:	If material is ingested, immediately contact a physician or poison control center.
Symptoms:	See Section 11.
Notes to physician:	This material, if aspirated into the lungs, may cause lipid pneumonitis. Treat affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is an aqueous mixture which will not burn.
Hazardous combustion products:	Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate personal protective equipment.
Clean-up methods:	Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. For industrial use only.

Storage: For safe storage, store between 15 °C (59°F) and 25 °C (77°F) Keep the container tightly closed and in a cool, well-ventilated place.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum Distillates	5 mg/m ³ TWA Inhalable fraction. 5 mg/m ³ TWA mist 10 mg/m ³ STEL mist	5 mg/m ³ TWA mist 500 ppm (2,000 mg/m ³) PEL 5 mg/m ³ PEL Mist.	None	None
Boric acid compound with dicyclohexylamine (1:1)	None	None	None	None
Tris(2-hydroxyethyl)hexahydro triazine	None	None	None	None
dodecanedioic acid, compound with 2-aminoethanol	None	None	None	None

Engineering controls: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Light amber
Odor:	Amine
Odor threshold:	Not available.
pH:	9.4 - 9.6
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)calculated
Melting point/ range:	Not determined
Specific gravity:	1.00 - 1.02
Vapor density:	Not determined
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not determined
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	Strong acids and oxidizing agents.
Reactivity:	Nitrites may react with organic amines to form nitrosamines which can cause cancer.
Conditions to avoid:	Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of high vapor concentrations may produce respiratory irritation, and may cause central nervous system (CNS) depression.
Skin contact:	This product is irritating to the skin. This product contains a component that may cause allergic skin reactions.
Eye contact:	This product is irritating to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum Distillates	None	Irritant
Boric acid compound with dicyclohexylamine (1:1)	None	Irritant, Skin, Gastrointestinal, Central nervous system, Reproductive, Developmental, Blood
Tris(2-hydroxyethyl)hexahydro triazine	None	Irritant, Allergen
dodecanedioic acid, compound with 2-aminoethanol	None	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum Distillates	No	No	No
Boric acid compound with dicyclohexylamine (1:1)	No	No	No
Tris(2-hydroxyethyl)hexahydro triazine	No	No	No
dodecanedioic acid, compound with 2-aminoethanol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not applicable

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

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