



Revision Number: 004.0

Issue date: 01/18/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: BONDERITE L-FM F 4768 STAMPING LUBRICANT ACHESON known as MULTAN F 4768 **IDH number:** 1287619

Product type/use: Lubricant **Region:** United States

Restriction of Use: None identified **Contact information:**

Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention: Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Not prescribed

5 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Triethanolamine	102-71-6	10 - 30
Amine compound	Proprietary	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	For skin contact flush with large amounts of water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	If material is ingested, immediately contact a physician or poison control center. Do not induce vomiting.
Symptoms:	See Section 11.
Notes to physician:	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal.

7. HANDLING AND STORAGE

Handling:	Avoid skin and eye contact. Avoid breathing vapors or mists of this product. Wash thoroughly after handling. Avoid contact with skin and clothing. Do not take internally. For industrial use only.
Storage:	Not available.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Triethanolamine	5 mg/m ³ TWA	None	None	None
Amine compound	None	None	None	None

Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of vapor/mist/fume/dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection:

Chemical resistant, impermeable gloves. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Amine
Odor threshold:	Not available.
pH:	9.6
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)calculated
Melting point/ range:	Not determined
Specific gravity:	1
Vapor density:	Not applicable
Flash point:	Water based.
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Disperses in water as emulsion
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not determined
Viscosity:	45 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Irritating vapors.
Incompatible materials:	Nitrites may react with organic amines to form nitrosamines which can cause cancer.
Reactivity:	Not available.
Conditions to avoid:	Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	May cause skin irritation.
Eye contact:	This product may cause irritation to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Triethanolamine	Oral LD50 (Rat) = 8.0 g/kg Dermal LD50 (Rabbit) = > 20,000 mg/kg	Irritant, Allergen
Amine compound	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Triethanolamine	No	No	No
Amine compound	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

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