



Revision Number: 003.5

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-GP 2404 ACHESON	IDH number:	1224742
	known as DAG 2404		
Product type/use:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:		Telephone: +1 (860) 571-5100	
Henkel Corporation		MEDICAL EMERGENCY Phone: Poison Control Center	
One Henkel Way		1-877-671-4608 (toll free) or 1-303-592-1711	
Rocky Hill, Connecticut 06067		TRANSPORT EMERGENCY Phone: CHEMTREC	
		1-800-424-9300 (toll free) or 1-703-527-3887	
		Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: FLAMMABLE LIQUID AND VAPOR.
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.
 SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	3
SKIN IRRITATION	2
EYE IRRITATION	2A
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, clothing, eye and face protection.

Response: IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Stoddard solvent, <0.1% Benzene	8052-41-3	60 - 80
Graphite	7782-42-5	5 - 10
1,2,4-Trimethylbenzene	95-63-6	1 - 5
Naphthalene	91-20-3	0.1 - 1
Ethylbenzene	100-41-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.

Skin contact: Immediately wash skin thoroughly with soap and water. Obtain medical attention if irritation persists.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Ingestion: Get immediate medical attention. Do not induce vomiting.

Symptoms: See Section 11.

Notes to physician: This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear protective equipment. Wear full protective clothing.

Unusual fire or explosion hazards: Fire and explosion hazards are moderate when this product is exposed to heat or flame.

Hazardous combustion products:

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Remove all sources of ignition.

Clean-up methods:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Ground and bond all equipment as required (when transferring products). Do not take internally. For industrial use only.

Storage:

Not available.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Stoddard solvent, <0.1% Benzene	100 ppm TWA	500 ppm (2,900 mg/m ³) PEL	None	None
Graphite	2 mg/m ³ TWA Respirable fraction.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 15 MPPCF TWA	None	None
1,2,4-Trimethylbenzene	25 ppm TWA	None	None	None
Naphthalene	10 ppm TWA (SKIN)	10 ppm (50 mg/m ³) PEL	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m ³) PEL	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection:

Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Black
Odor:	Mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	2 mm hg calculated
Boiling point/range:	157 - 203 °C (314.6 - 397.4 °F)no method
Melting point/ range:	Not available.
Specific gravity:	0.83
Vapor density:	Not determined
Flash point:	40.5 °C (104.9 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	279.4 °C (534.92 °F)
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not determined
VOC content:	717 g/l (calculated)
Viscosity:	5 - 50 cp
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	Strong acids, alkalies and oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation: This product is irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.

Skin contact: This product may cause irritation to the skin. Prolonged or repeated contact with this product may dry and/or defat the skin.

Eye contact: This product may cause irritation to the eyes.

Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Stoddard solvent, <0.1% Benzene	None	Central nervous system, Irritant
Graphite	None	Lung
1,2,4-Trimethylbenzene	Oral LD50 (Rat) = 6.0 g/kg Dermal LD50 (Rabbit) = > 3,160 mg/kg	Central nervous system, Irritant, Respiratory
Naphthalene	Oral LD50 (Rat) = 490 mg/kg Oral LD50 (Rat) = 2.6 g/kg Oral LD50 (Rat) = 2,200 mg/kg Oral LD50 (Rat) = 2,400 mg/kg Dermal LD50 (Rat) = > 20 g/kg Dermal LD50 (Rabbit) = > 2.0 g/kg	Blood, Central nervous system, Eyes, Irritant
Ethylbenzene	Oral LD50 (Rat) = 5.46 g/kg Oral LD50 (Rat) = 3,500 mg/kg Dermal LD50 (Rabbit) = 17,800 mg/kg	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Stoddard solvent, <0.1% Benzene	No	No	No
Graphite	No	No	No
1,2,4-Trimethylbenzene	No	No	No
Naphthalene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
Ethylbenzene	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: If discarded, this product is considered a RCRA ignitable waste, D001. Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Stoddard Solvent)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III
DOT Hazardous Substance(s): Naphthalene

International Air Transportation (ICAO/IATA)

Proper shipping name: Petroleum distillates, n.o.s.
Hazard class or division: 3
Identification number: UN 1268
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: PETROLEUM DISTILLATES, N.O.S. (Stoddard Solvent)
Hazard class or division: 3
Identification number: UN 1268
Packing group: III
Marine pollutant: Stoddard Solvent

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Fire
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 1,2,4-Trimethylbenzene (CAS# 95-63-6). Naphthalene (CAS# 91-20-3). Ethylbenzene (CAS# 100-41-4).

CERCLA Reportable quantity: Naphthalene (CAS# 91-20-3) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2

Prepared by: Product Safety and Regulatory Affairs

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