



Revision Number: 004.1

Issue date: 12/07/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-FM MP 404 FORMING LUBRICANT ACHESON known as Geroform MP 404 F184 WENS	IDH number:	1737477
Product type:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	+1 (860) 571-5100
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)

None

Precautionary Statements

Prevention:	Not prescribed
Response:	Not prescribed
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	50 - 60

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting.
Symptoms:	See Section 11.
Notes to physician:	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is combustible at high temperatures. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear suitable protective clothing, gloves and eye/face protection. Remove all sources of ignition.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not take internally. For industrial use only. Launder work clothes frequently.
Storage:	For safe storage, store at or above 4.4 °C (39.9 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Thaw and mix thoroughly if frozen.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m3 TWA Inhalable fraction. 5 mg/m3 TWA mist 10 mg/m3 STEL mist	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2-1992). A written respiratory protection program, including provisions for medical certification, training, fit testing, exposure assessments, maintenance, inspection, cleaning, and convenient, sanitary storage must be implemented. If concentrations are below the TLV and/or PEL, a NIOSH approved disposable dust/mist respirator may be used for personal comfort. For concentrations above the TLV and/or PEL but less than 10 times these limits, a NIOSH approved half-facepiece respirator equipped with dust-mist cartridges may be used. For concentrations greater than 10 times these limits, consult the NIOSH respirator decision logic found in Publication No. 87-116 or ANSI Z88.2-1992.

Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

Skin protection:

Chemical resistant, impermeable gloves. Suitable glove materials may include: Nitrile gloves. Neoprene gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Petroleum
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)calculated
Melting point/ range:	Not determined
Specific gravity:	0.91 - 0.94 at 16 °C (60.8 °F)
Vapor density:	Not determined
Flash point:	137.8 °C (280.04 °F) Cleveland open cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Negligible
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not applicable
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.
Skin contact:	Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.
Eye contact:	This product may cause irritation to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated heavy naphthenic	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated heavy naphthenic	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2

Prepared by: Jennifer McKay, Regulatory Affairs Specialist

Issue date: 12/07/2016

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