

# **BONDERITE L-CA CG 515 ACHESON**

## **DIECASTING LUBRICANT**

(KNOWN AS DELTACAST CG-515)

Issued 6/5/2013

### **DESCRIPTION**

**BONDERITE L-CA CG 515 ACHESON (known as DELTACAST CG-515)** is a dispersion of various pigments in water designed to act as a primer coat for low pressure and permanent mold refractory and insulating coatings. This coating is formulated to provide a base coat of excellent adhesion characteristics to which the finish coat is applied. The result is a more durable finish coat, lengthening the time between touch-ups.

### **PHYSICAL PROPERTIES** (as supplied)

Pigment:	various
Diluent:	water
pH:	11.8
Viscosity:	thixotropic
Flashpoint:	not applicable
Density:	15.9 lb/gal
Odor:	bland
Freeze point:	0°C (32°F)
Shelf Life:	12 months from date of qualification under original seal

### **METHOD OF USE**

#### **Dilution**

**BONDERITE L-CA CG 515 ACHESON (known as DELTACAST CG-515)** is designed to mix with water. The concentrate should be thoroughly mixed prior to use. Then, stirring gently, add small amounts of water to the concentrate until a fluid consistency is obtained. Stir in the remaining water to attain the desired dilution ratio. Typical dilution ratios vary from 1:1 to 1:3 (product : water).

#### **Application**

**BONDERITE L-CA CG 515 ACHESON (known as DELTACAST CG-515)** should be spray applied for optimum results.

### **STORAGE/ HANDLING**

May be harmful if swallowed. For industrial use only.  
Container size: 5 gallon.

### **APPLICATION ASSISTANCE**



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Henkel's Application Specialists are available to assist you in production start-up with **BONDERITE L-CA CG 515 ACHESON (known as DELTACAST CG-515)**. Visit our website [www.henkelna.com/metals](http://www.henkelna.com/metals) for more information and for the Henkel global location nearest you.

## **HEALTH & SAFETY**

Please consult Material Safety Data Sheet.

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