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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** BONDERITE L-MR B-414 MACHINING LUBRICANT known as MULTAN B-414  
**Product type:** Water Soluble Cooling Lubricants for Metal Working  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 1183211  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.  
**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.  
**Storage:** Not prescribed  
**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

2 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	10 - 30
Boric acid, compd. with 2-aminoethanol (1:1)	68586-07-2	5 - 10
Polyolefin anhydride	Unknown	1 - 5
Surfactant	Proprietary	1 - 5

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If symptoms are experienced, remove source of contamination or move victim to fresh air.
<b>Skin contact:</b>	For skin contact flush with large amounts of water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Dry chemical. foam Water fog.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture which will not burn.
<b>Hazardous combustion products:</b>	Irritating and toxic gases or fumes may be released during a fire.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Contain spill. Wear appropriate protective equipment and clothing during clean-up.
<b>Clean-up methods:</b>	Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Flush area with water to remove trace residue. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:** Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Use only with adequate ventilation.

**Storage:** For safe storage, store between 50 °F (10°C) and 90 °F (32.2 °C). Keep the container tightly closed and in a cool, well-ventilated place.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated heavy naphthenic	5 mg/m3 TWA mist 10 mg/m3 STEL mist 5 mg/m3 TWA Inhalable fraction.	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Boric acid, compd. with 2-aminoethanol (1:1)	None	None	None	None
Polyolefin anhydride	None	None	None	None
Surfactant	None	None	None	None

**Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:** If ventilation is not sufficient to effectively prevent buildup of vapor/mist/fume/dust, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:** Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:** Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Dark brown
<b>Odor:</b>	Amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	9.9
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 100 °C (> 212°F)calculated
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	0.997
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not available.
<b>Viscosity:</b>	98.07 mPa.s
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits oxides of sulfur, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
<b>Incompatible materials:</b>	This product may react with strong acids or oxidizing agents. Nitrites may react with organic amines to form nitrosamines which can cause cancer.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	This product is irritating to the respiratory system. Repeated inhalation may be harmful; lung irritation and serious central nervous system disorders may result.
<b>Skin contact:</b>	This product is irritating to the skin. May cause allergic skin reaction in susceptible individuals. A component in this product may be absorbed through the skin, especially if skin is damaged.
<b>Eye contact:</b>	This product is irritating to the eyes.
<b>Ingestion:</b>	Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated heavy naphthenic	None	Irritant
Boric acid, compd. with 2-aminoethanol (1:1)	None	Cardiac, Central nervous system, Developmental, Gastrointestinal, Irritant, Kidney, Metabolic, Reproductive
Polyolefin anhydride	None	No Data
Surfactant	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated heavy naphthenic	No	No	No
Boric acid, compd. with 2-aminoethanol (1:1)	No	No	No
Polyolefin anhydride	No	No	No
Surfactant	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New information added in Section(s): 2

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