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29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name : Plasdone™ K-25 polymer
 ™ Trademark, Ashland or its subsidiaries, registered in various countries

Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : Pharmaceutical

Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America EHSProductSafety@ashland.com	Emergency telephone number 1-800-ASHLAND (1-800-274-5263) Regulatory Information Number 1-800-325-3751 Product Information 614-790-3333
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SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Combustible Dust :

GHS Label element

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture

Chemical nature : organic

Hazardous components

Chemical Name	CAS-No.	Classification	Concentration (%)
PYRROLIDONE 2	616-45-5	Eye Irrit. 2A; H319	3.00

SECTION 4. FIRST AID MEASURES

- General advice : No hazards which require special first aid measures.
- If inhaled : If breathed in, move person into fresh air.
If unconscious place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
- In case of eye contact : Remove contact lenses.
Protect unharmed eye.
- If swallowed : Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : No symptoms known or expected.
- Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local

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circumstances and the surrounding environment.

Water spray

Foam

Specific hazards during firefighting : Organic dusts at sufficient concentration can form explosive mixtures in air.
Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : carbon dioxide and carbon monoxide
Nitrogen oxides (NOx)

Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.

Further information : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Avoid dust formation.
Avoid breathing dust.
Material can create slippery conditions.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.


Environmental precautions : Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : Avoid dust formation.
Ensure all equipment is electrically grounded and bonded before beginning transfer operations.
The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres.

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Smoking, eating and drinking should be prohibited in the application area.
 For personal protection see section 8.
 Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".

- Conditions for safe storage : No smoking.
 Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

- Engineering measures** : Provide appropriate exhaust ventilation at places where dust is formed.
 General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye protection : Safety glasses
- Skin and body protection : Wear as appropriate:
 Safety shoes
 Wear resistant gloves (consult your safety equipment supplier).

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Hygiene measures : Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : powder

Physical state : solid

Colour : white, light cream

Odour : No data available

Odour Threshold : No data available

pH : 3.0 - 5.0, 5 %

Melting point/freezing point : No data available

Boiling point/boiling range : No data available

Flash point : Not applicable

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapour pressure : No data available

Relative vapour density : No data available

Relative density : No data available


Density : 1 g/cm³ (20 °C)

Solubility(ies)

Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

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Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Dust may form explosive mixture in air.

Conditions to avoid : Keep away from heat, flame, sparks and other ignition sources.

Incompatible materials : Strong oxidizing agents
strong reducing agents

Hazardous decomposition products : Nitrogen oxides (NO_x)

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Components:

PYRROLIDONE 2:

Acute oral toxicity : LD 50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 401
Assessment: Not classified as acutely toxic by ingestion under

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GHS.

Acute dermal toxicity : LD 50 (Rabbit): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: No adverse effect has been observed in acute
dermal toxicity tests.

Skin corrosion/irritation

Not classified based on available information.

Components:

PYRROLIDONE 2:

Result: Not irritating to skin

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Components:

PYRROLIDONE 2:

Result: Irritating to eyes

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Components:

PYRROLIDONE 2:

Species: Mouse

Result: Does not cause skin sensitisation.

Germ cell mutagenicity

Not classified based on available information.

Components:

PYRROLIDONE 2:

Genotoxicity in vitro : Test Type: Ames test
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Test species: Mouse
Result: negative

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

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STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Product:

No aspiration toxicity classification

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

PYRROLIDONE 2:

Biodegradability : Zahn-Wellens Test
 Biodegradation: 98 %
 Exposure time: 9 d
 Remarks: Readily biodegradable

Bioaccumulative potential

PYRROLIDONE 2:

Partition coefficient: n-octanol/water : log Pow: -0.71 (20 °C)

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Mobility in soil

No data available

Other adverse effects

No data available

Product:

Additional ecological : No data available
information

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

General advice : Dispose of in accordance with all applicable local, state and federal regulations.

Contaminated packaging : Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION**International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

TDG_RAIL_C

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Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant

no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**SARA 311/312 Hazards** : Fire Hazard

SARA 313
Component(s)SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Right To Know

VINYL POLYMER

9003-39-8

90.00 -
100.00 %

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PYRROLIDONE 2

616-45-5

1.00 - 5.00 %

New Jersey Right To Know

VINYL POLYMER

9003-39-8

90.00 -
100.00 %

PYRROLIDONE 2

616-45-5

1.00 - 5.00 %

California Prop 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory

DSL : All components of this product are on the Canadian DSL.

AUSTR : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECL : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)



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SECTION 16. OTHER INFORMATION

Further information

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NFPA:	HMIS III:						
<p>Flammability</p> <p>Health</p> <p>Instability</p> <p>Special hazard.</p>	<table border="1"> <tr> <td>HEALTH</td><td>1</td></tr> <tr> <td>FLAMMABILITY</td><td>1</td></tr> <tr> <td>PHYSICAL HAZARD</td><td>0</td></tr> </table> <p>0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH	1	FLAMMABILITY	1	PHYSICAL HAZARD	0
HEALTH	1						
FLAMMABILITY	1						
PHYSICAL HAZARD	0						

NFPA Flammable and Combustible Liquids Classification

Not applicable

Full text of H-Statements referred to under sections 2 and 3.

H319 Causes serious eye irritation.

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

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CAS : Chemical Abstracts Service (Division of the American Chemical Society).
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction
 FG : Food grade
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.
 H-statement : Hazard Statement
 IATA : International Air Transport Association.
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization
 ICAO-TI (ICAO) : Technical Instructions by the "International Civil Aviation Organization"
 IMDG : International Maritime Code for Dangerous Goods
 ISO : International Organization for Standardization
 logPow : octanol-water partition coefficient
 LCxx : Lethal Concentration, for xx percent of test population
 LDxx : Lethal Dose, for xx percent of test population.
 ICxx : Inhibitory Concentration for xx of a substance
 Ecxx : Effective Concentration of xx
 N.O.S.: Not Otherwise Specified
 OECD : Organization for Economic Co-operation and Development
 OEL : Occupational Exposure Limit
 P-Statement : Precautionary Statement
 PBT : Persistent , Bioaccumulative and Toxic
 PPE : Personal Protective Equipment
 STEL : Short-term exposure limit
 STOT : Specific Target Organ Toxicity
 TLV : Threshold Limit Value
 TWA : Time-weighted average
 vPvB : Very Persistent and Very Bioaccumulative
 WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act
 DOT : Department of Transportation
 FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act
 HMIRC : Hazardous Materials Information Review Commission
 HMIS : Hazardous Materials Identification System
 NFPA : National Fire Protection Association
 NIOSH : National Institute for Occupational Safety and Health
 OSHA : Occupational Safety and Health Administration
 PMRA : Health Canada Pest Management Regulatory Agency
 RTK : Right to Know
 WHMIS : Workplace Hazardous Materials Information System