Ashland always solving	Page: 1
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Trade name

 Natrosol[™] 250LR Hydroxyethylcellulose
 [™] Trademark, Ashland or its subsidiaries, registered in various countries

Recommended use of the chemical and restrictions on use

Use of the Substance/Mixture : Rheology modifier

Details of the supplier of the safety data sheet	Emergency telephone number 1-800-ASHLAND (1-800-274-5263)
Ashland P.O. Box 2219 Columbus, OH 43216 United States of America	Regulatory Information Number 1-800-325-3751 Product Information 614-790-3333
EHSProductSafety@ashland.com	

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification Combustible Dust	:
GHS Label element Signal Word	: Warning
Hazard Statements	: May form combustible dust concentrations in air.
Other hazards None known.	

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Ashland always solving	Page: 2
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

Substance / Mixture : Mixture

Chemical nature : organic

Hazardous components

This product is considered hazardous according to the OSHA Hazard Communication Standard 29CFR1910.1200 due to flammable dust potential.

SECTION 4. FIRST AID MEASURES

General advice	: No hazards which require special first aid measures.
If inhaled	 If breathed in, move person into fresh air. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	 First aid is not normally required. However, it is recommended that exposed areas be cleaned by washing with soap and water.
In case of eye contact	: Remove contact lenses. Protect unharmed eye.
If swallowed	 Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: No symptoms known or expected.
Notes to physician	: No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam
Specific hazards during	:	Organic dusts at sufficient concentration can form explosive

Ashland always solving	Page: 3
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

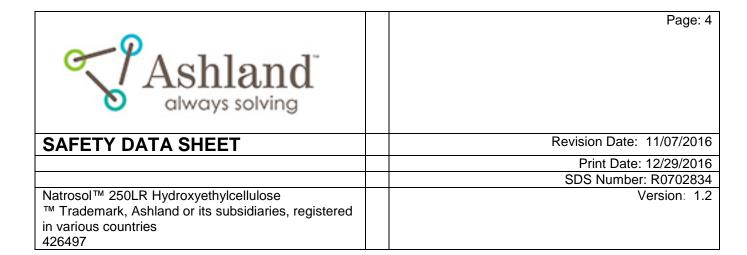
firefighting	mixtures in air. Do not allow run-off from fire fighting to enter drains or w courses.	ater
Hazardous combustion products	carbon dioxide and carbon monoxide Nitrogen oxides (NOx)	
Specific extinguishing methods		
	Product is compatible with standard fire-fighting agents.	
Further information	Standard procedure for chemical fires.	
Special protective equipment for firefighters	In the event of fire, wear self-contained breathing appara	atus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid dust formation. Avoid breathing dust. Material can create slippery conditions. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so.
Methods and materials for containment and cleaning up	:	Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.
Other information	:	Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling	 Avoid dust formation. Ensure all equipment is electrically grounded and bonded before beginning transfer operations. The material can accumulate static charge and can therefore cause electrical ignition of flammable atmospheres. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in



order to avoid any potential for dust explosion hazards.

	For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids".
Conditions for safe storage	No smoking. Electrical installations / working materials must comply with the technological safety standards.
Materials to avoid	No materials to be especially mentioned.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Engineering measures	:	Provide appropriate exhaust ventilation at places where dust is formed. General room ventilation should be adequate for normal conditions of use. However, if unusual operating conditions exist, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.
Personal protective equipmen Respiratory protection		No personal respiratory protective equipment normally required.
Eye protection	:	Safety glasses
Skin and body protection	:	Wear as appropriate: Safety shoes Wear resistant gloves (consult your safety equipment supplier).
Hygiene measures	:	Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Ashland always solving	Page: 5
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol™ 250LR Hydroxyethylcellulose	Version: 1.2
[™] Trademark, Ashland or its subsidiaries, registered	
in various countries	
426497	

Appearance	:	granules, powder
Physical state	:	solid
Colour	:	off-white
Odour	:	odourless
Odour Threshold	:	No data available
рН	:	6.0 - 8.5, 2 %(as aqueous solution)
Melting point/freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit	:	No data available
Lower explosion limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1.38 g/cm3
Solubility(ies) Water solubility	:	soluble, Limited by viscosity
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Auto-ignition temperature	:	460 °C
Thermal decomposition	:	No data available
Viscosity		

Ashland always solving	Page: 6
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose	Version: 1.2
[™] Trademark, Ashland or its subsidiaries, registered	
in various countries 426497	
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Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	No decomposition if stored and applied as directed.
Chemical stability :	Stable under recommended storage conditions.
Possibility of hazardous	Dust may form explosive mixture in air.
Conditions to avoid	Keep away from heat, flame, sparks and other ignition sources.
	UV light. Exposure to sunlight.
Incompatible materials	Acids Bases Oxidizing agents
Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	Inhalation Skin contact Eye Contact Ingestion
Acute toxicity Not classified based on availab Skin corrosion/irritation Not classified based on availab Serious eye damage/eye irrita Not classified based on availab Product:	le ati	information. on

Ashland always solving	Page: 7
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

Remarks: Unlikely to cause eye irritation or injury., Product dust may be irritating to eyes, skin and respiratory system.

Respiratory or skin sensitisa	tion
Skin sensitisation: Not classifie	d based on available information.
Respiratory sensitisation: Not c	classified based on available information.
Germ cell mutagenicity	
Not classified based on availab	le information.
Carcinogenicity	
Not classified based on availab	le information.
Reproductive toxicity	
Not classified based on availab	le information.
STOT - single exposure	
Not classified based on availab	le information.
STOT - repeated exposure	
Not classified based on availab	le information.
Aspiration toxicity	
Not classified based on availab	le information.
Further information	
Product:	
Remarks: No data available	
Carcinogenicity:	
IARC	No component of this product present at levels greater than or
	equal to 0.1% is identified as probable, possible or confirmed
	human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or
	equal to 0.1% is identified as a carcinogen or potential
	carcinogen by OSHA.
NTP	No component of this product present at levels greater than or
	equal to 0.1% is identified as a known or anticipated carcinogen
	by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity No data available Persistence and degradability

Product:

Biodegradability

: Remarks: Slowly biodegradable.

S Ashland always solving	Page: 8
SAFETY DATA SHEET	 Revision Date: 11/07/2016
	 Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Additional ecological information

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods	
General advice	: Dispose of in accordance with all applicable local, state and federal regulations.
Contaminated packaging	: Empty remaining contents.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT /
					LTD. QTY.

U.S. DOT - ROAD

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

TDG_ROAD_C

S Ashland always solving	Page: 9
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol™ 250LR Hydroxyethylcellulose	Version: 1.2
™ Trademark, Ashland or its subsidiaries, registered	
in various countries	
426497	

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_INWT_C

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

MX_DG

Not dangerous goods

*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Marine pollutant no

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
		(lbs)	(lbs)
DISODIUM PHOSPHATE	7558-79-4	5000	746268.656716

Ashland always solving	Page: 10
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol [™] 250LR Hydroxyethylcellulose [™] Trademark, Ashland or its subsidiaries, registered in various countries 426497	Version: 1.2

SARA 311/312	Hazards	: Fire Hazard		
SARA 313 Component(s)S		: This material does not known CAS numbers to reporting levels established	hat exceed the thresho	ld (De Minimis)
Pennsylvania R	HYDROXYETH	HYL CELLULOSE	9004-62-0	90.00 - 100.00 %
	Inorganic Salts	3	Not Assigned	1.00 - 5.00 %
New Jersey Rig		HYL CELLULOSE	9004-62-0	90.00 - 100.00 %
	Inorganic Salts	3	Not Assigned	1.00 - 5.00 %
California Prop 65Proposition 65 warnings are not required for this product based on the results of a risk assessment.The components of this product are reported in the following inventories: TSCAOn TSCA Inventory				
DSL		: All components of this	product are on the Car	nadian DSL.
AUSTR		: On the inventory, or in	compliance with the in	ventory
ENCS		: On the inventory, or in	compliance with the in	(optor)
			compliance with the m	ventory
KECL		: On the inventory, or in	•	
KECL PICCS			compliance with the in	ventory

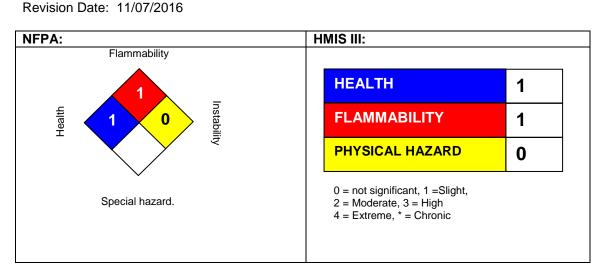
Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TSCA (USA)

S Ashland always solving	Page: 1
SAFETY DATA SHEET	Revision Date: 11/07/2010
	Print Date: 12/29/2010
	SDS Number: R0702834
Natrosol™ 250LR Hydroxyethylcellulose	Version: 1.2
™ Trademark, Ashland or its subsidiaries, registered	
in various countries	
426497	

SECTION 16. OTHER INFORMATION

Further information



NFPA Flammable and Combustible Liquids Classification Not applicable

Full text of H-Statements referred to under sections 2 and 3.

Sources of key data used to compile the Safety Data Sheet Ashland internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

CAS : Chemical Abstracts Service (Division of the American Chemical Society).

Ashland always solving	Page: 12
SAFETY DATA SHEET	Revision Date: 11/07/2016
	Print Date: 12/29/2016
	SDS Number: R0702834
Natrosol™ 250LR Hydroxyethylcellulose	Version: 1.2
™ Trademark, Ashland or its subsidiaries, registered	
in various countries	
426497	

CMR : Carcinogenic, Mutagenic or Toxic for Reproduction FG : Food grade GHS : Globally Harmonized System of Classification and Labeling of Chemicals. H-statement : Hazard Statement IATA : International Air Transport Association. IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA). ICAO : International Civil Aviation Organization ICAO-TI (ICAO): Technical Instructions by the "International Civil Aviation Organization" IMDG : International Maritime Code for Dangerous Goods ISO : International Organization for Standardization logPow : octanol-water partition coefficient LCxx : Lethal Concentration, for xx percent of test population LDxx : Lethal Dose, for xx percent of test population. ICxx : Inhibitory Concentration for xx of a substance Ecxx : Effective Concentration of xx N.O.S.: Not Otherwise Specified OECD : Organization for Economic Co-operation and Development **OEL** : Occupational Exposure Limit P-Statement : Precautionary Statement

PBT : Persistent , Bioaccumulative and Toxic

PPE : Personal Protective Equipment

STEL : Short-term exposure limit

STOT : Specific Target Organ Toxicity

TLV : Threshold Limit Value

TWA : Time-weighted average

vPvB : Very Persistent and Very Bioaccumulative

WEL : Workplace Exposure Level

CERCLA : Comprehensive Environmental Response, Compensation, and Liability Act

DOT : Department of Transportation

FIFRA : Federal Insecticide, Fungicide, and Rodenticide Act

HMIRC : Hazardous Materials Information Review Commission

HMIS : Hazardous Materials Identification System

NFPA : National Fire Protection Association

NIOSH : National Institute for Occupational Safety and Health

OSHA : Occupational Safety and Health Administration

PMRA : Health Canada Pest Management Regulatory Agency

RTK : Right to Know

WHMIS : Workplace Hazardous Materials Information System