Safety Data Sheet

Document Group:	08-0613-3	**Version Number:**	28.04
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SECTION 1: Identification

1.1. Product identifier
3M™ Novec™ Engineered Fluid 71DA

Product Identification Numbers
98-0211-9344-0, 98-0211-9346-5, 98-0211-9348-1, 98-0212-1171-3, 98-0212-3549-8

1.2. Recommended use and restrictions on use

Recommended use
For Industrial Use Only. See Limitations on Use for supplemental information on intended applications including Medical Device applications.
Restrictions on use
Novec™ Engineered Fluids are used in a wide variety of applications, including but not limited to precision cleaning of medical devices and as lubricant deposition solvents for medical devices. When the product is used for applications where the finished device is implanted into the human body, no residual Novec solvent may remain on the parts. It is highly recommended that the supporting test results and protocol be cited during FDA registration.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

1.3. Supplier's details
MANUFACTURER:	3M
DIVISION:	Electronics Materials Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification
Serious Eye Damage/Irritation: Category 2A.
Specific Target Organ Toxicity (single exposure): Category 3.

2.2. Label elements
Signal word
Warning

Symbols
Exclamation mark |

Pictograms

Hazard Statements
Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary Statements

Prevention:
Avoid breathing dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Wear eye/face protection.
Wash thoroughly after handling.

Response:
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage:
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.

Disposal:
Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified
None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
1,2-Trans-dichloroethylene	156-60-5	44 - 46
Methyl nonafluorobutyl ether	163702-07-6	10 - 40
Methyl nonafluoroisobutyl ether	163702-08-7	10 - 40
Ethyl alcohol	64-17-5	2.4 - 3

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:
Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:
Wash with soap and water. If you feel unwell, get medical attention.

Eye Contact:
Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture
Exposure to extreme heat can give rise to thermal decomposition.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions
Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up
Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe thermal decomposition products. For industrial or professional use only. Store work clothes separately from other clothing, food and tobacco products. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

7.2. Conditions for safe storage including any incompatibilities
Store in a well-ventilated place. Keep container tightly closed. Store at temperatures not exceeding 38C/100F Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
1,2-Trans-dichloroethylene	156-60-5	ACGIH	TWA:200 ppm	
Ethene, 1,2-dichloro-	156-60-5	OSHA	TWA:790 mg/m3(200 ppm)	
Methyl nonafluorobutyl ether	163702-07-6	AIHA	TWA:750 ppm	
Methyl nonafluoroisobutyl ether	163702-08-7	AIHA	TWA:750 ppm	
Ethyl alcohol	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.
Ethyl alcohol	64-17-5	OSHA	TWA:1900 mg/m3(1000 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
AIHA : American Industrial Hygiene Association
CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect Vented Goggles

Skin/hand protection
No chemical protective gloves are required.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Liquid
Odor, Color, Grade:	Clear colorless liquid with slight odor.
Odor threshold	*No Data Available*
pH	*Not Applicable*
Melting point	*Not Applicable*
Boiling Point	40 ºC
Flash Point	No flash point [*Details:* Tested according to ASTM Method D 56-87]
Evaporation rate	66 [*Ref Std:* BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	5.1 % volume [*Details:* Tested according to ASTM Method E681-94]
Flammable Limits(UEL)	12.7 % volume [*Details:* Tested according to ASTM Method E681-94]
Vapor Pressure	413 mmHg [@ 25 ºC]
Vapor Density	4.8 [@ 20 ºC] [*Ref Std:* AIR=1]
Density	1.33 g/ml
Specific Gravity	1.33 [*Ref Std:* WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	*No Data Available*
Partition coefficient: n-octanol/ water	*No Data Available*
Autoignition temperature	420 ºC
Decomposition temperature	*Not Applicable*
Viscosity	0.45 centipoise
Molecular weight	*No Data Available*
Volatile Organic Compounds	629 g/l [*Test Method:* South Cost Air Qual Mgmt Dist]
Percent volatile	100 %
VOC Less H2O & Exempt Solvents	629 g/l [*Test Method:* calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong bases
Strong oxidizing agents

10.6. Hazardous decomposition products

Substance	Condition
Hydrogen Chloride	At Elevated Temperatures - extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:
Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Additional Information:
This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
1,2-Trans-dichloroethylene	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,2-Trans-dichloroethylene	Inhalation-Vapor (4 hours)	Rat	LC50 95.6 mg/l
1,2-Trans-dichloroethylene	Ingestion	Rat	LD50 7,902 mg/kg
Methyl nonafluoroisobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluoroisobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluoroisobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Methyl nonafluorobutyl ether	Dermal		LD50 estimated to be > 5,000 mg/kg
Methyl nonafluorobutyl ether	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
Methyl nonafluorobutyl ether	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethyl alcohol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethyl alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
Ethyl alcohol	Ingestion	Rat	LD50 17,800 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,2-Trans-dichloroethylene	Rabbit	Minimal irritation
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Ethyl alcohol	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value

1,2-Trans-dichloroethylene	Rabbit	Moderate irritant
Methyl nonafluoroisobutyl ether	Rabbit	No significant irritation
Methyl nonafluorobutyl ether	Rabbit	No significant irritation
Ethyl alcohol	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
Methyl nonafluoroisobutyl ether	Guinea pig	Not sensitizing
Methyl nonafluorobutyl ether	Guinea pig	Not sensitizing
Ethyl alcohol	Human	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
1,2-Trans-dichloroethylene	In Vitro	Not mutagenic
1,2-Trans-dichloroethylene	In vivo	Not mutagenic
Methyl nonafluoroisobutyl ether	In Vitro	Not mutagenic
Methyl nonafluoroisobutyl ether	In vivo	Not mutagenic
Methyl nonafluorobutyl ether	In Vitro	Not mutagenic
Methyl nonafluorobutyl ether	In vivo	Not mutagenic
Ethyl alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Ethyl alcohol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 24 mg/l	during organogenesis
Methyl nonafluoroisobutyl ether	Inhalation	Not toxic to female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Not toxic to male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluoroisobutyl ether	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 307 mg/l	during gestation
Methyl nonafluorobutyl ether	Inhalation	Not toxic to female reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Not toxic to male reproduction	Rat	NOAEL 129 mg/l	1 generation
Methyl nonafluorobutyl ether	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 307 mg/l	during gestation
Ethyl alcohol	Inhalation	Not toxic to development	Rat	NOAEL 38 mg/l	during gestation
Ethyl alcohol	Ingestion	Some positive developmental data exist,	Rat	NOAEL 5,200	premating &

		but the data are not sufficient for classification		mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
1,2-Trans-dichloroethylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
1,2-Trans-dichloroethylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 4,500 mg/kg	not applicable
Methyl nonafluoroisobutyl ether	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluoroisobutyl ether	Inhalation	cardiac sensitization	All data are negative	Dog	NOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	nervous system	Some positive data exist, but the data are not sufficient for classification	Dog	LOAEL 913 mg/l	10 minutes
Methyl nonafluorobutyl ether	Inhalation	cardiac sensitization	All data are negative	Dog	NOAEL 913 mg/l	10 minutes
Ethyl alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
Ethyl alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethyl alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
Ethyl alcohol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 3,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,2-Trans-dichloroethylene	Inhalation	endocrine system | liver | kidney and/or bladder | respiratory system	All data are negative	Rat	NOAEL 16 mg/l	90 days
1,2-Trans-dichloroethylene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,000 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	blood | liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	14 weeks
1,2-Trans-dichloroethylene	Ingestion	heart | immune system | respiratory system	All data are negative	Rat	NOAEL 2,000 mg/kg/day	14 weeks
Methyl nonafluoroisobutyl ether	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluoroisobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluoroisobutyl ether	Inhalation	heart | skin | endocrine system | hematopoietic system | immune system | muscles | nervous system |	All data are negative	Rat	NOAEL 155 mg/l	13 weeks

		eyes | kidney and/or bladder | respiratory system				
Methyl nonafluoroisobutyl ether	Ingestion	endocrine system | liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluoroisobutyl ether	Ingestion	heart | hematopoietic system | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluorobutyl ether	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Inhalation	bone, teeth, nails, and/or hair	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 129 mg/l	11 weeks
Methyl nonafluorobutyl ether	Inhalation	heart | skin | endocrine system | hematopoietic system | immune system | muscles | nervous system | eyes | kidney and/or bladder | respiratory system	All data are negative	Rat	NOAEL 155 mg/l	13 weeks
Methyl nonafluorobutyl ether	Ingestion	endocrine system | liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	28 days
Methyl nonafluorobutyl ether	Ingestion	heart | hematopoietic system | immune system | nervous system | eyes | kidney and/or bladder | respiratory system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Ethyl alcohol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethyl alcohol	Inhalation	hematopoietic system | immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25 mg/l	14 days
Ethyl alcohol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethyl alcohol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 3,000 mg/kg/day	7 days

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
1,2-Trans-dichloroethylene (Ethene, 1,2-dichloro-)	156-60-5	44 - 46

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

HMIS Hazard Classification
Health: 2 **Flammability:** 1 **Physical Hazard:** 0 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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