



HiTEC® 510M Performance Additive

Safety Data Sheet

SDS no. H510M

Section 1. Identification

GHS product identifier : HiTEC® 510M Performance Additive
Product use : Petrochemical industry: Slideway Lubricant Additive Package

In case of emergency - Chemical

+1-703-527-3887 (International)
+1-703-741-5979 (Spanish language)
+1-800-424-9300 (US & Canada)

Manufacturer / Supplier

Afton Chemical Corporation
500 Spring St.
Richmond, VA 23219
USA

Afton Chemical Corporation
7201 W. 65th Street
Bedford Park, IL 60638, USA

Afton Chemical Canada Corporation
5045 South Service Road
Suite 101
Burlington, ON L7L 5Y7
905-631-5470

Non-Emergency Telephone: +1-804-788-5800

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : Causes serious eye irritation.
Causes skin irritation.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling.

Response : IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage : Store in well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Additional hazards : Warning! Headspace of storage vessel may contain hydrogen sulfide.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	CAS number	Conc. (% w/w)	US GHS Classification
Mineral oil	Mixture	30 - 60	Not classified.
Alkyl Phosphonate	Proprietary	1 - 4.9	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2B
2-Ethyl hexanol	104-76-7	1 - 4.9	FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Long-chain alkyl amine	68955-53-3	1 - 4.9	FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 2 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Long-chain alkyl acid	27859-58-1	1 - 4.9	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1A

Any concentration shown as a range is to protect confidentiality or is due to batch variation. If specific chemical identity is withheld, it is to protect confidentiality.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : If inhaled, remove to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. If not breathing, give artificial respiration. If breathing is difficult, administer oxygen.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Not classified as a skin sensitizer. Based on test data for this or similar products.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
phosphorus oxides
Hydrogen Sulfide

Section 5. Fire-fighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Warning! Headspace of storage vessel may contain hydrogen sulfide. Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Mineral Oil	ACGIH (United States). TWA: 5 mg/m ³ OSHA (United States). TWA: 5 mg/m ³

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Brown.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.

Section 9. Physical and chemical properties

Boiling point	: Not available.
Flash point	: Closed cup: 97.5°C (207.5°F) [Pensky-Martens. Estimated.]
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Density	: 0.961 g/cm ³ [59°F (15°C)]
Relative density	: Not available.
Solubility	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: 44.91 cSt at 40°C

Aerosol product

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Under recommended handling and storage conditions the product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: High temperatures, sparks and open flames.
Incompatible materials	: Strong oxidizing and reducing agents.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product / ingredient name	Result	Species	Dose	Exposure
Mineral oil	LC50 Inhalation Vapor	Rat	>5000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Alkyl Phosphonate	LC50 Inhalation Vapor	Rat	>22 mg/l	1 hours
	LD50 Dermal	Rabbit	5000 mg/kg	-
	LD50 Oral	Rat	3040 mg/kg	-
2-Ethyl hexanol	LC50 Inhalation Vapor	Rat	0.89 to 5.3 mg/l	4 hours
	LD50 Dermal	Rat	3000 mg/kg	-
	LD50 Oral	Rat	2040 mg/kg	-
Long-chain alkyl amine	LC50 Inhalation Vapor	Rat - Female	1.19 mg/l	4 hours
	LD50 Dermal	Rat	251 mg/kg	-
	LD50 Oral	Rat	612 mg/kg	-
Long-chain alkyl acid	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : Not available.

Section 11. Toxicological information

Irritation/Corrosion

Conclusion/Summary

- Skin** : Causes skin irritation. Based on test data for this or similar products.
- Eyes** : Causes serious eye irritation. Based on test data for this or similar products.
- Respiratory** : Not available.

Sensitization

Conclusion/Summary

- Skin** : Not classified as a skin sensitizer. Based on test data of the skin sensitizing ingredient/s at similar or higher concentrations than are present in this product.
- Respiratory** : Not available.

Mutagenicity

- Conclusion/Summary** : Not available.

Carcinogenicity

- Conclusion/Summary** : Not available.

Classification

Product / ingredient name	OSHA	IARC	NTP
Not available.			

Reproductive toxicity

- Conclusion/Summary** : Not available.

Teratogenicity

- Conclusion/Summary** : Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
2-Ethyl hexanol	Category 3	Not applicable.	Respiratory tract irritation
Long-chain alkyl amine	Category 3	Not applicable.	Respiratory tract irritation

- Information on the likely routes of exposure** : Skin, Eyes, Ingestion, and Inhalation

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Not classified as a skin sensitizer. Based on test data for this or similar products.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Section 11. Toxicological information

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : - Adverse symptoms may include the following:: liver, kidneys, lungs, and heart effects by dermal route and immune system effects by ingestion route. Not a developmental toxicant when administered dermally. Weak carcinogenic liver response was observed in mice, but not rats.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Persistence and degradability

Product / ingredient name	Aquatic half-life	Photolysis	Biodegradability
2-Ethyl hexanol	-	-	Readily
Long-chain alkyl acid	-	-	Readily







Bioaccumulative potential

Product / ingredient name	LogP _{ow}	BCF	Potential
2-Ethyl hexanol	<1	-	low

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Regulatory information	UN number	Proper shipping name	Class	Packing group	Label	Additional information
DOT Classification	Not regulated.	-	-	-		-
TDG Classification	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine). Marine pollutant	9	III	 	
IMDG Class	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine) Marine pollutant.	9	III	 	Remarks Marine pollutant
IATA-DGR Class	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Long-chain alkyl amine)	9	III	 	-

Notice to reader

The above transport information is provided to assist in the proper classification of this product and may not be suitable for all shipping conditions.

Section 15. Regulatory information

US regulations

- SARA 313 toxic chemical notification and release reporting (w/w%)** : No SARA 313 chemicals are present above the reporting threshold.
- SARA 311/312 Hazardous Categorization** : **SARA 311/312 Hazards identification:** Immediate (acute) health hazard, Delayed (chronic) health hazard
- RQ (Reportable quantity)** : CERCLA: Hazardous substances.: 1-Butanol: 5000 lbs. (2270 kg); Ethyl acrylate: 1000 lbs. (454 kg); Phosphoric acid: 5000 lbs. (2270 kg);
- State - California Prop. 65** : This product contains the following ingredients for which the State of California has found to cause cancer, birth defects or other reproductive harm, which would require a warning under the statute:
2-Propenoic Acid, Ethyl Ester

Canadian regulations

- HMIRA Registry Number** : Not available.

International Inventory Status

- United States inventory (TSCA 8b)** : All components are listed or exempted.
- Canada inventory** : All components are listed or exempted.
- Europe inventory** : All components are listed or exempted.
- Japan inventory** : All components are listed or exempted.
- Australia inventory (AICS)** : All components are listed or exempted.
- Korea inventory (KECI)** : All components are listed or exempted.
- China inventory (IECSC)** : All components are listed or exempted.

Section 15. Regulatory information

- Philippines inventory (PICCS)** : All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC)** : All components are listed or exempted.
- Taiwan Chemical Substances Inventory (TCSI)** : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	2
Flammability	1
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

History

Date of issue/Date of revision : 5/10/2018

Prepared by : EHS Department (Tel: +1 804 788 5800)

Key to abbreviations

- : ATE = Acute Toxicity Estimate
 : BCF = Bioconcentration Factor
 : GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 : IATA = International Air Transport Association
 : IBC = Intermediate Bulk Container
 : IMDG = International Maritime Dangerous Goods
 : LogPow = logarithm of the octanol/water partition coefficient
 : MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 : UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

This information and these recommendations are offered in good faith and believed to be correct as of the date hereof. Information and recommendations are supplied upon the condition that the recipients will make their own decision as to safety and suitability for their purposes. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose, or of any other nature, are made with respect to the product or the information and recommendations. Afton makes no representation as to completeness or accuracy. In no event will Afton be responsible for damages of any nature whatsoever resulting from the use or reliance upon the information and recommendations.