



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Novec™ 1702 Electronic Grade Coating

#### Product Identification Numbers

98-0212-3041-6, 98-0212-3696-7, 98-0212-4844-2  
7100064108

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Protective Barrier Coating. For Industrial Use Only. Not Intended for Use as a Medical Device or Drug.

##### Restrictions on use

One or more components in this material are approved for specific commercial use(s) under a U.S. EPA Low Volume Exemption. Approved commercial use(s): Protective coating on electronic components. Refer to Section 15 for additional information.

3M Electronics Markets Materials Division (EMMD) will not knowingly sample, support, or sell its products for incorporation in medical and pharmaceutical products and applications in which the 3M product will be temporarily or permanently implanted into humans or animals. The customer is responsible for evaluating and determining that a 3M EMMD product is suitable and appropriate for its particular use and intended application. The conditions of evaluation, selection, and use of a 3M product can vary widely and affect the use and intended application of a 3M product. Because many of these conditions are uniquely within the user's knowledge and control, it is essential that the user evaluate and determine whether the 3M product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electronics Materials Solutions Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

**2.1. Hazard classification**

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**2.2. Label elements****Signal word**

Not applicable.

**Symbols**

Not applicable.

**Pictograms**

Not applicable.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
METHYL NONAFLUOROBUTYL ETHER	163702-07-6	20 - 80
METHYL NONAFLUOROISOBUTYL ETHER	163702-08-7	20 - 80
Fluoroaliphatic polymer	Trade Secret*	<= 0.2

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If signs/symptoms develop, get medical attention.

**Skin Contact:**

Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

**5.2. Special hazards arising from the substance or mixture**

Exposure to extreme heat can give rise to thermal decomposition.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide  
Hydrogen Fluoride

**Condition**

During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Observe precautions from other sections.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Do not breathe thermal decomposition products. Store work clothes separately from other clothing, food and tobacco products. Avoid release to the environment. No smoking: Smoking while using this product can result in contamination of the tobacco and/or smoke and lead to the formation of hazardous decomposition products.

**7.2. Conditions for safe storage including any incompatibilities**

Store away from strong bases.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
METHYL NONAFLUOROBUTYL ETHER	163702-07- 6	AIHA	TWA:750 ppm	
METHYL NONAFLUOROISOBUTYL ETHER	163702-08- 7	AIHA	TWA:750 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association  
CMRG : Chemical Manufacturer's Recommended Guidelines  
OSHA : United States Department of Labor - Occupational Safety and Health Administration  
TWA: Time-Weighted-Average  
STEL: Short Term Exposure Limit  
CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

No engineering controls required.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

None required.

#### Skin/hand protection

No chemical protective gloves are required.

#### Respiratory protection

None required.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Liquid
Odor, Color, Grade:	Clear, colorless, with slight ethereal odor.
Odor threshold	No Data Available
pH	Not Applicable
Melting point	-135 °C
Boiling Point	61 °C [@ 760 mmHg]
Flash Point	No flash point
Evaporation rate	49 [Ref Std:BUOAC=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	None detected [Details:(ASTM E681-94 @ 100C)]
Flammable Limits(UEL)	None detected [Details:(ASTM E681-94 @ 100C)]
Vapor Pressure	202 mmHg [@ 25 °C]
Vapor Density	8.6 [Ref Std:AIR=1]
Density	1.5 g/ml
Specific Gravity	1.5 [Ref Std:WATER=1]
Solubility In Water	< 12 ppm
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	405 °C [Details:(ASTM E659-84)]
Decomposition temperature	No Data Available
Viscosity	0.6 centipoise [@ 23 °C ]
Volatile Organic Compounds	[Details:Exempt]
Percent volatile	99.8 %
VOC Less H2O & Exempt Solvents	[Details:Exempt]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Not determined

**10.5. Incompatible materials**

Strong bases

**10.6. Hazardous decomposition products**

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	At Elevated Temperatures - extreme conditions of heat
Carbon dioxide	At Elevated Temperatures - extreme conditions of heat
Hydrogen Fluoride	At Elevated Temperatures - extreme conditions of heat
Perfluoroisobutylene (PFIB)	At Elevated Temperatures - extreme conditions of heat
Toxic Vapor, Gas, Particulate	At Elevated Temperatures - extreme conditions of heat

Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

No known health effects.

**Skin Contact:**

Contact with the skin during product use is not expected to result in significant irritation.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion:

No known health effects.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Dermal		LD50 estimated to be > 5,000 mg/kg
METHYL NONAFLUOROBUTYL ETHER	Inhalation-Vapor (4 hours)	Rat	LC50 > 1,000 mg/l
METHYL NONAFLUOROBUTYL ETHER	Ingestion	Rat	LD50 > 5,000 mg/kg
Fluoroaliphatic polymer	Ingestion	Rat	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
METHYL NONAFLUOROBUTYL ETHER	Rabbit	No significant irritation
Fluoroaliphatic polymer	Rabbit	No significant irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Rabbit	No significant irritation
METHYL NONAFLUOROBUTYL ETHER	Rabbit	No significant irritation

#### Skin Sensitization

Name	Species	Value
METHYL NONAFLUOROISOBUTYL ETHER	Guinea pig	Not classified
METHYL NONAFLUOROBUTYL ETHER	Guinea pig	Not classified

#### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Germ Cell Mutagenicity

Name	Route	Value
METHYL NONAFLUOROISOBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUOROISOBUTYL ETHER	In vivo	Not mutagenic
METHYL NONAFLUOROBUTYL ETHER	In Vitro	Not mutagenic
METHYL NONAFLUOROBUTYL ETHER	In vivo	Not mutagenic

#### Carcinogenicity

For the component/components, either no data are currently available or the data are not sufficient for classification.

#### Reproductive Toxicity

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for female reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for male reproduction	Rat	NOAEL 129 mg/l	1 generation
METHYL NONAFLUOROBUTYL ETHER	Inhalation	Not classified for development	Rat	NOAEL 307 mg/l	during gestation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	nervous system	Not classified	Dog	LOAEL 913 mg/l	10 minutes
METHYL NONAFLUOROBUTYL ETHER	Inhalation	cardiac sensitization	Not classified	Dog	NOAEL 913 mg/l	10 minutes

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Inhalation	heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROISOBUTYL ETHER	Ingestion	endocrine system   liver   heart   hematopoietic system   immune system   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
METHYL NONAFLUOROBUTYL ETHER	Inhalation	liver	Not classified	Rat	NOAEL 155 mg/l	13 weeks

METHYL NONAFLUOROBUTYL ETHER	Inhalation	bone, teeth, nails, and/or hair	Not classified	Rat	NOAEL 129 mg/l	11 weeks
METHYL NONAFLUOROBUTYL ETHER	Inhalation	heart   skin   endocrine system   gastrointestinal tract   hematopoietic system   immune system   muscles   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 155 mg/l	13 weeks
METHYL NONAFLUOROBUTYL ETHER	Ingestion	endocrine system   liver   heart   hematopoietic system   immune system   nervous system   eyes   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## SECTION 12: Ecological information

**Ecotoxicological information**

<u>Test Organism</u>	<u>Test Type</u>	<u>Result</u>
Fathead Minnow, Pimephales promelas	96 hours Lethal Concentration 50%	>7.9 mg/l
Green algae, Selenastrum capricornutum	96 hours Inhibitory Concentration 50%	>8.9 mg/l
Water flea, Daphnia magna	48 hours Effect Concentration 50%	>10 mg/l

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include HF. Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated



**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information****15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:****Physical Hazards**

Not applicable

**Health Hazards**

Not applicable

**Additional TSCA Information**

Components	CAS No	Additional Information
Fluoroaliphatic polymer	Trade Secret	Allowed use(s): Protective coating.

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the new substance notification requirements of CEPA.

The components of this product are in compliance with the chemical notification requirements of TSCA. One or more of the components in this material is not listed on the TSCA inventory, but is approved for specific commercial use(s) under a US EPA low volume exemption.

Contact 3M for more information.

**15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification**

**Health:** 3 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

The NFPA Health code of 3 is due to emergency situations where the material may thermally decompose and release Hydrogen Fluoride and Perfluoroisobutylene (PFIB). During normal use conditions, please reference Section 2 and Section 11 of the SDS for additional health hazard information.

**HMIS Hazard Classification**

**Health:** 0    **Flammability:** 1    **Physical Hazard:** 0    **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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