



Revision Number: 003.4

Issue date: 03/14/2018

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-FM 235 FORMING LUBRICANT ACHESON known as BONDERLUBE 235	IDH number:	592536
Product type:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store locked up.

IDH number: 592536

Product name: BONDERITE L-FM 235 FORMING LUBRICANT ACHESON known as BONDERLUBE 235

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Sodium stearate soap	Proprietary	30 - 40
Hexadecanoic acid, sodium salt	408-35-5	20 - 30
Sodium nitrite	7632-00-0	1 - 5
Borax	1330-43-4	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	Immediate medical treatment necessary. DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically and supportively. If cyanosis is severe, intravenous injection of methylene blue, 1 mg/kg body weight, may be of value.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use water only. Do not use dry chemicals, carbon dioxide, or foam.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Contains sodium nitrite, an oxidizing agent, which may cause spontaneous ignition of combustible materials. Decomposition can release oxygen which supports combustion and reduces the effectiveness of suffocation type fire extinguishers. Do not pressurize, cut, heat or weld containers. Empty product containers may contain product residue. Do not reuse empty containers.

Hazardous combustion products:

Irritating and toxic gases or fumes may be released during a fire.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.

Clean-up methods:

Sweep up or gather material and place in appropriate container for disposal. Wash spill area thoroughly. Wear appropriate protective equipment during cleanup. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:

Avoid contact with eyes, skin and clothing. Avoid breathing dust. For industrial use only. Do not take internally. Wash thoroughly after handling. Do not mix this product with material which contain AMINES. NITROSAMINE may be formed.

Storage:

For safe storage, store at or below 100 °F (37.8 °C)
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Sodium stearate soap	3 mg/m ³ TWA Respirable fraction. 10 mg/m ³ TWA Inhalable fraction.	None	None	None
Hexadecanoic acid, sodium salt	10 mg/m ³ TWA	None	None	None
Sodium nitrite	None	None	None	2 mg/m ³ TWA Respirable fraction.
Borax	2 mg/m ³ TWA Inhalable fraction. 6 mg/m ³ STEL Inhalable fraction.	None	None	None

Engineering controls:

Use general ventilation and use local exhaust, where possible, in confined or enclosed spaces.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear chemical goggles.

Skin protection:

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Powder
Color:	White
Odor:	Pine
Odor threshold:	Not available.
pH:	8.3 (3% solution)
Vapor pressure:	Not determined
Boiling point/range:	Not applicable
Melting point/ range:	Not determined
Specific gravity:	Not available.
Vapor density:	Not applicable
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not applicable
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition. Decomposes with heat to produce oxides of nitrogen.
Incompatible materials:	Avoid contact with organic materials, oils, greases, and any oxidizable materials. Dry residues of sodium nitrite and sodium thiosulfate explode upon heating.
Reactivity:	This product may react with ammonium compounds and reducing agents, particularly cyanides, thiocyanates and thiosulfates. Sodium nitrite may react with organic amines to form nitrosamines. This product reacts with acids to produce oxides of nitrogen.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
------------------------------	-----------------------------------

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause sensitization by inhalation.
Skin contact: This product may cause irritation to the skin. May cause allergic skin reaction.
Eye contact: This product may cause irritation to the eyes.
Ingestion: Harmful if swallowed. This product may cause methemoglobinemia characterized by a reduction in oxygen carrying capacity of the blood with symptoms including headache, dizziness, flushed face, fatigue, nausea, vomiting, drowsiness, stupor, tremors, uneven heart action, coma and rarely death.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Sodium stearate soap	None	Irritant
Hexadecanoic acid, sodium salt	None	Irritant
Sodium nitrite	Oral LD50 (Rat) = 85 mg/kg Oral LD50 (Mouse) = 175 mg/kg Oral LD50 (Rabbit) = 186 mg/kg Inhalation LC50 (Rat, 4 h) = 5.5 mg/l	Blood, Central nervous system, Mutagen, Vascular
Borax	Oral LD50 (Rat) = 2,660 mg/kg Dermal LD50 (Rabbit) = > 1,055 mg/kg Inhalation LC50 (Rat, 4 h) = > 0.002 mg/l	Irritant, Skin, Less weight gain and food intake.

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Sodium stearate soap	No	No	No
Hexadecanoic acid, sodium salt	No	No	No
Sodium nitrite	No	No	No
Borax	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Contains sodium nitrite, which is an oxidizing agent.

Hazardous waste number: Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
DOT Hazardous Substance(s): Sodium nitrite, Sodium hydroxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)**Proper shipping name:****Hazard class or division:****Identification number:****Packing group:**

RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.

9

UN 3077

III

15. REGULATORY INFORMATION**United States Regulatory Information****TSCA 8 (b) Inventory Status:**

All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

TSCA 12 (b) Export Notification:

Sodium nitrite (CAS# 7632-00-0).

CERCLA/SARA Section 302 EHS:

None above reporting de minimis.

CERCLA/SARA Section 311/312:

Immediate Health, Delayed Health

CERCLA/SARA Section 313:

This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Sodium nitrite (CAS# 7632-00-0).

CERCLA Reportable quantity:

Sodium nitrite (CAS# 7632-00-0) 100 lbs. (45.4 kg)

California Proposition 65:

No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information**CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Domestic Substances List.

16. OTHER INFORMATION**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.**Prepared by:**

Regulatory Affairs

Issue date:

03/14/2018

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.