



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE L-FM 242 FS FORMING LUBRICANT ACHESON known as BONDERLUBE 242- FS	IDH number:	1332827
Product type:	Lubricant	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE DAMAGE.
HARMFUL IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation occurs: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1332827

Product name: BONDERITE L-FM 242 FS FORMING LUBRICANT ACHESON known as BONDERLUBE 242- FS

Hazardous Component(s)	CAS Number	Percentage*
Fatty acids, tallow, sodium salts	8052-48-0	30 - 60
Trisodium orthophosphate	7601-54-9	10 - 30
Sodium metasilicate	6834-92-0	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Laundry contaminated clothing before reuse. For skin contact, flush with large amounts of water. Seek immediate medical attention.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	None expected.
Hazardous combustion products:	None identified.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Sweep up or gather material and place in appropriate container for disposal. Wash spill area thoroughly. Wear appropriate protective equipment during cleanup. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe dust. For industrial use only. Do not take internally.
Storage:	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Fatty acids, tallow, sodium salts	None	None	None	None
Trisodium orthophosphate	None	None	5 mg/m ³ STEL	None
Sodium metasilicate	None	None	None	None

Engineering controls:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear chemical goggles.

Skin protection:

Wear impervious gloves for prolonged contact. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Off white
Odor:	Mild
Odor threshold:	Not available.
pH:	10.5 - 13.0 (1% solution)
Vapor pressure:	Not determined
Boiling point/range:	Not applicable
Melting point/ range:	Not determined
Specific gravity:	1.78 - 1.80 at 20 °C (68°F)
Vapor density:	Not applicable
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Appreciable
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not determined
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition.
Incompatible materials:	Adding water to this product may cause localized overheating and splattering.
Reactivity:	This product reacts with acids.
Conditions to avoid:	No information available.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of dusts of this product may cause severe irritation and burns to the respiratory tract. This product may be harmful by inhalation.

Skin contact: This product is severely irritating to the skin and may cause burns.

Eye contact: This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.

Ingestion: This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Fatty acids, tallow, sodium salts	None	Irritant
Trisodium orthophosphate	Oral LD50 (RAT) = 4.8 mg/kg Oral LD50 (RAT) = > 2,000 mg/kg Dermal LD50 (RABBIT) = >= 2 mg/kg	Corrosive, Eyes, Irritant, Metabolic, Muscle, Vascular
Sodium metasilicate	Oral LD50 (RAT) = 1,280 mg/kg	Irritant, Corrosive, Eyes

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Fatty acids, tallow, sodium salts	No	No	No
Trisodium orthophosphate	No	No	No
Sodium metasilicate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. This chemical contains phosphates.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substances, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
DOT Hazardous Substance(s): Sodium phosphate, tribasic

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s.
Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Additional information:	IMDG-Code: Segregation group 18- Alkalis

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis
CERCLA Reportable quantity:	Sodium orthophosphate dodecahydrate (CAS# 10101-89-0) 5,000 lbs. (2,270 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Jennifer McKay, Regulatory Affairs Specialist

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