



Revision Number: 001.2

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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>BONDERITE C-NE 5064</b>	<b>IDH number:</b>	1947124
<b>Product type:</b>	Alkaline Cleaner for Industrial Application	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>			
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1C
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage:</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

1 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Monoethanolamine	141-43-5	10 - 30
Diethanolamine	111-42-2	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	For skin contact flush with large amounts of water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
<b>Ingestion:</b>	If material is ingested, immediately contact a physician or poison control center. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture which will not burn.
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate personal protective equipment.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:** Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Provide adequate ventilation. Wash thoroughly after handling. Do not take internally. Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed.

**Storage:** For safe storage, store between -10 °C (14°F) and 30 °C (86°F)  
Keep closed in a cool, dry area.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Monoethanolamine	3 ppm TWA 6 ppm STEL	3 ppm (6 mg/m3) PEL	None	None
Diethanolamine	1 mg/m3 TWA Inhalable fraction and vapor. (SKIN) Inhalable fraction and vapor.	None	None	None

**Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:** If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:** Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:** Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Water white
<b>Odor:</b>	Sweet
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	11.4 - 11.8
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 100 °C (> 212°F) calculated
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	0.99 - 1.03
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not determined
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product may yield oxides of nitrogen and ammonia, carbon dioxide, carbon monoxide and other low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	Do not mix this product with nitrites or other nitrosating agents because a carcinogenic nitrosamine may be formed.
<b>Reactivity:</b>	Monoethanolamine: reacts violently with acetic acid, acetic anhydride, acrolein, acrylic acid, acrylonitrile, chlorosulfonic acid, epichlorohydrin, hydrochloric acid, hydrofluoric acid, sulfuric acid, mesityl oxide, nitric acid, oleum, b-propiolactone and vinyl acetate. This product may react with strong acids or oxidizing agents.
<b>Conditions to avoid:</b>	Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	This product is irritating to the respiratory system. May cause severe irritation.
<b>Skin contact:</b>	Prolonged or repeated contact with the skin may cause burns and possible ulceration.
<b>Eye contact:</b>	This product is severely irritating to the eyes and may cause eye burns.
<b>Ingestion:</b>	Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Monoethanolamine	Oral LD50 (RAT) = 10.2 g/kg Dermal LD50 (RABBIT) = 1,025 mg/kg	Irritant, Kidney, Liver, Corrosive, Respiratory, Developmental
Diethanolamine	Oral LD50 (RAT) = 710 mg/kg Oral LD50 (RAT) = 1.82 g/kg	Allergen, Blood, Brain, Central nervous system, Corrosive, Heart, Irritant, Kidney, Liver, Respiratory, Spleen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Monoethanolamine	No	No	No
Diethanolamine	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** No data available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Ethanolamine solutions  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Ethanolamine solution  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** ETHANOLAMINE SOLUTION  
**Hazard class or division:** 8  
**Identification number:** UN 2491  
**Packing group:** III

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Jennifer Mckay, Regulatory Affairs Specialist

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